Industrial Ethernet I/O Module





M series User Manual

Version: V3.1

Date: 2023-6-9

Shenzhen Beilai Technology Co.,Ltd

Website: https://www.bliiot.com



Preface

Thanks for choosing BLIIoT Industrial Ethernet I/O Module. These operating instructions contain all the information you need for operation of a device in the M series Ethernet I/O module.

Copyright

This user manual is owned by Shenzhen Beilai Technology Co., Ltd. No one is authorized to copy, distribute or forward any part of this document without written approval of Shenzhen Beilai Technology. Any violation will be subject to legal liability.

Disclaimer

This document is designed for assisting user to better understand the device. As the described device is under continuous improvement, this manual may be updated or revised from time to time without prior notice. Please follow the instructions in the manual. Any damages caused by wrong operation will be beyond warranty.

| Update Date | Version | Description | | |
|-------------|---------|---|--|--|
| 2017-04-17 | V1.0 | First Edition | | |
| 2019-11-18 | V2.0 | New version | | |
| 2020-04-07 | V2.1 | Revised PT temperature measurement | | |
| 2020-04-07 | VZ.1 | range | | |
| | | 1, Add detailed description of I/O interface | | |
| 2020-07-29 | V2.2 | 2, Add I/O interface internal schematic block | | |
| | | diagram and wiring diagram | | |
| | | 1, Add DIN2~DIN12 pulse counting function | | |
| 2020-10-28 | V2.3 | 2, Add Modbus protocol example | | |
| | | 3, Add MQTT protocol | | |
| 2022 02 02 | V2.4 | Delete "User can change the AI signal type | | |
| 2023-02-03 | VZ.4 | through DIP switch" | | |
| | | Add models: M170T, M180T, M350T, and | | |
| 2023-03-01 | V3.0 | M360T | | |
| 2023-06-09 | V3.1 | Modified some functions | | |

Revision History



Content

| 3 Shenzhen Beilai Technology Co., Ltd. | V3.1 |
|---|------|
| 3 Configuration | |
| 2.7 Safety Ground | |
| 2.6 Reset | |
| 2.5 Power Input/Output | |
| 2.4 Ethernet Port | |
| 2.3.3 RS485 | |
| 2.3.2.4 TC Wiring | |
| AO wiring | |
| 2.3.2.3 AO Wiring | 21 |
| 2.3.2.2 AI Wiring | |
| RTD Block diagram of internal interface principle | |
| 2.3.2.1 RTD Wiring | 19 |
| 2.3.2 RTD/AI/AO/TC | |
| DO Internal interface principle block diagram | 17 |
| 2.3.1.3 DO Wiring | 17 |
| 2.3.1.2 DI Wiring | 15 |
| 2.3.1.1 High/Low speed pulse counting mode | |
| 2.3.1 DI&DO | 14 |
| 2.3 Interface | |
| 2.2 LED indicator | |
| 2.1 Physical layout | |
| 2 Hardware | |
| 1.6 Model List | |
| 1.5 Technical Specifications | |
| 1.4 Features | |
| 1.3 Packing List | 7 |
| 1.2 Typical Application | 7 |
| 1.1 Overview | 6 |
| 1 Product Introduction | 6 |



| 4 | Shenzhen Beilai Technology Co., Ltd. | V3.1 |
|-----|---|------|
| 5 N | /IQTT Protocol | |
| | 4.2.5 Rewrite 16-bit Mapping Address Data | |
| | 4.2.4 Read 16-bit Mapping Address Data | |
| | 4.2.3 Rewrite Bit Mapping Address Data | 62 |
| | 4.2.2 Read Bit Mapping Address Data | 61 |
| | 4.2.1.2 Transit 16-Bit Register Address | 61 |
| | 4.2.1.1 Transit BIT Register Address | |
| | 4.2.1 Mapping Register Address | |
| 4 | 4.2 Read Device Mapping Register | |
| | 4.1.7 Control Device Holding Register | 57 |
| | 4.1.6 Read Device Holding Register | |
| | 4.1.5 Read Device Input Register | |
| | 4.1.4 Control Device Holding Coils | 51 |
| | 4.1.3 Read Device Holding Coils | |
| | 4.1.2 Read Device Input Coils | |
| | 4.1.1.4 Holding Register Address | |
| | 4.1.1.3 Input Register Address | |
| | 4.1.1.2 Holding Coils Address | |
| | 4.1.1.1 Input Coils Address | |
| | 4.1.1 Device Register Address | |
| | 4.1 Read Device Register | |
| | /lodbus Protocol | |
| | 3.8 System Log | |
| | 3.7 Register List | |
| | 3.6 Slave Settings | |
| | 3.5 Network Settings | |
| | 3.4 Basic Settings | |
| | 3.3 Device Search | |
| | 3.2 Selection | |
| | 3.1 Preparing for Configuration | |



| 5.1 Connect to Cloud Platform | |
|-------------------------------------|----|
| 5.2 Device Pulish Data format | 68 |
| 5.3 Device Subscription Data Format | |
| 6 Warranty | 71 |
| 7 Technical Support | 71 |



1 Product Introduction

1.1 Overview

The M series Ethernet Remote I/O Module is an industrial class, isolated designed, high reliability, high stability and high precision data acquisition module, embedded 32-Bit High Performance Microprocessor MCU, Integrated 1 Industrial 10/100M adaptive Ethernet module inside. It comes with multi I/O, supports standard Modbus TCP, supports Modbus master and slave, can be integrated into SCADA, OPC server, and other automation systems. It is design for working in the harsh industrial application environment, widely used in a variety of industrial automation, security monitoring system, automatically measurement and control system.

The M series Ethernet Remote I/O module comes with a RS485 interface, through the RS485 bus, it can cascade Modbus I/O devices or Modbus meters, e.g.: a variety of digital input or digital outputs, analog inputs or outputs, thermal resistance IO module combination, save costs. At the same time, the Ethernet Remote I/O module has register mapping function, the cascade Modbus I/O data are automatically collected to the register mapping area, the TCP Client polling without waiting then can get a quick response to meet the industrial timely requirements.

The M series Ethernet Remote I/O module features different I/O ports for variety applications. Includes optical-isolated digital inputs, compatibles dry contact and wet contact, supports max 700KHz high speed pulse counter; digital outputs supports 10Hz~300Khz high speed pulse output or relay outputs; isolated 12bit and 16bit analog inputs, support 0~5V, 0~10V, 4~20mA, 0~20mA analog signal; 12bits analog outputs, supports 0~10VDC signal output; resistance thermal detector inputs compatible 2/3 wires PT100 and PT1000, and thermocouple inputs. All the I/O interfaces are high sampling frequency and special filtering strategy to ensure its reliability.

The M series Ethernet Remote I/O module can work at wide working voltage range, the range is 12 ~ 36VDC with anti-reverse protection design. Also, it provides 1channel 12~36VDC power output for external device to save wiring cost.



1.2 Typical Application

- Industrial automation data acquisition and control;
- Smart grid data acquisition and control;
- Smart transportation data acquisition and control;
- Cold storage temperature monitoring, fruit and vegetable storage room, industrial computer room, transformer cabinet, etc.;
- Warehousing and libraries temperature and humidity data acquisition and monitoring;
- Solar monitoring system data transmission;
- Data transmission of ATM, POS, electric meter, PLC, DAQ and other equipment;
- Agricultural temperature and humidity data acquisition and monitoring;
- Breeding temperature and humidity data acquisition and monitoring;
- Charging pile data acquisition and transmission;
- Meteorological station data acquisition and monitoring;
- Environmental protection data acquisition and control;
- Occasions where other monitoring points are scattered;

1.3 Packing List

1xM series I/O module, 1xDIN 35mm rail buckle, Wiring terminal

1.4 Features

7

- Standard Modbus TCP protocol, Modbus RTU over TCP protocol, and MQTT protocol;
- > Embedded 32-Bit High Performance Microprocessor MCU, inbuilt watchdog;
- > Power supply 9~36V DC with over voltage and phase-reversal protection;
- Management and configuration via LAN connection configuration software for easy operation and maintenance;
- Integrated 10/100M adaptive Ethernet port, With 15KV ESD protection;
- Optical isolated digital input(Compatible Dry or Wet type), supports max 700KHz high speed pulse counter;
- Support DIN2~DIN12 as a low-speed pulse counter. The anti-jitter time can be set to 1~2000ms, the default is 1ms, and the corresponding pulse frequency is up to

V3.1



1KHz;

- DO supports Sink output, DO1 can be used as high-speed pulse output, supports 10Hz~300KHz;
- Isolated analog input, 12-bit and 16-bit resolution, supports 0~20mA, 4~20mA, 0-5VDC, 0-10VDC;
- > Analog output, 12-bit resolution, supports 0-10VDC;
- RTD input, supports PT100 and PT1000 resistance sensor, compatible 2 or 3 wires;
- > TC input, supports B, E, J, K, N, R, S, T type thermocouples;
- > High sampling frequency and special filtering strategy to ensure reliability;
- 1 RS485 Serial port, supports Modbus RTU Master/Slave, can extend I/O modules;
- > Supports register mapping function and extend I/O inquiry strategy;
- > Supports TCP Client and TCP Server, supports max. 5 TCP Client connections;
- > 1 channel VDC power source output for external device, saving wiring cost;
- LED instructions work status, with reset button to reset, easy on-site installation and commissioning;
- Using metal shell, protection class IP30. Metal shell and system security isolation, especially suitable for industrial applications in the field;
- Small size, L82xW40xH99mm, compatible wall installation and DIN35mm industrial rail installation.

1.5 Technical Specifications

| ltem | Parameter | Description | |
|-------|---------------|---|--|
| | Input voltage | Models without AO: 9~36VDC | |
| | | Models with AO: 24~36VDC | |
| | Power | Turnical standby power concurrentians < 200/ | |
| Power | consumption | Typical standby power consumption: ≤ 2W | |
| Power | | • 1 channel | |
| | Power Output | Output voltage: 9~36V DC | |
| | • | Output current: 1500mA@12V(MAX) | |
| | Protection | Reverse wiring prevention; | |



| | | ESD Air: 15KV; Surge: 4KV | |
|----------------|------------------------|---|--|
| | Specification | 1 x RJ45, 10M/100Mbps | |
| Ethernet | Protection | ESD contact: 8KV, Surge: 4KV(10/1000us) | |
| | Protocol | Modbus RTU, Modbus TCP, MQTT | |
| | QTY | 1 x RS485 | |
| | | 2400, 4800, 9600, 14400, 19200, 38400, 57600, | |
| | Baud Rate | 115200, 128000 | |
| 0.1.1 | Data Bit | 7, 8 | |
| Serial port | Parity Bit | None, Even, Odd | |
| | Stop Bit | 0.5, 1, 1.5, 2 | |
| | Protocol | Modbus RTU(slave), Modbus RTU(master) | |
| | Protection | ESD contact: 8KV Surge: 4KV(8/20us) | |
| | QTY | 16 channel(Max) | |
| | - | Support Wet contact(NPN, PNP) and Dry contact. | |
| | Туре | Default: Wet contact | |
| | | Close: Short circuit | |
| | Dry contact | Open: Open circuits | |
| | | Close: 10~30VDC | |
| | Wet contact | • Open: 0~3VDC | |
| | Others | Support DIN1 as a pulse counter: Support high-speed | |
| Digital input | | pulse and low-speed pulse mode, default high-speed | |
| Digital input | | pulse frequency is up to 700KHz, and the optional | |
| | | low-speed pulse frequency is up to 10KHz. | |
| | | Support DIN2~DIN12 as low-speed pulse counter: The | |
| | | anti-jitter time can be set from 1~2000ms, default is | |
| | | 1ms, and the corresponding pulse frequency is up to | |
| | | 1KHz. | |
| | Isolated | 2KVrms | |
| | protection | 2//////5 | |
| | Sampling Rate | 100Hz | |
| | QTY | 16 channels(Max) | |
| Digital output | Туре | SINK | |
| | Capacity | 500mA per contact | |
| | Overvoltage protection | 50VDC | |
| | Pulse output | The first DO supports pulse output, pulse output | |
| | | frequency: 10Hz~300KHz | |



| | QTY | 8 channels(Max) | | |
|-------------------------|-----------------|-----------------------------|--|--|
| | Method | Differential input | | |
| | Туре | 4-20mA, 0-20mA, 0-5V, 0-10V | | |
| | Resolution | 12Bit | | |
| Analog input | | • ±0.1% FSR @ 25°C | | |
| (12bit) | Accuracy | ● ±0.3% FSR @ -10 and 60°C | | |
| | | ● ±0.5% FSR @ -40 and 75°C | | |
| | Sampling Rate | 20Hz | | |
| | Input Impodence | • Voltage type: >1M ohms | | |
| | Input Impedance | Current type: 162 ohms | | |
| | QTY | • 8 channels(Max) | | |
| | Method | Differential input | | |
| Analog input | Туре | 4-20mA, 0-20mA, 0-5V, 0-10V | | |
| Analog input (16bit) | Resolution | • 16Bit | | |
| | Accuracy | • ±0.5‰FSR @ 25°C | | |
| | | Voltage type: >1M ohms | | |
| | Input Impedance | Current type: 162 ohms | | |
| | QTY | 8 channels(Max) | | |
| | Range | -50 ~ +300°C | | |
| | Туре | 2/3 wire PT100/PT1000 | | |
| RTD | Resolution | 12Bit | | |
| | | • ±0.1% FSR @ 25°C | | |
| | Accuracy | • ±0.3% FSR @ -10 and 60°C | | |
| | | • ±0.5% FSR @ -40 and 75°C | | |
| | Sampling Rate | 20Hz | | |
| | QTY | 2 channels | | |
| | Method | Single-ended to ground | | |
| | Туре | 0~10VDC | | |
| Analog | Resolution | 12Bit | | |
| output | | • ±0.1% FSR @ 25°C | | |
| | Accuracy | • ±0.3% FSR @ -10 and 60°C | | |
| | | • ±0.5% FSR @ -40 and 75°C | | |
| | Maximum load | 1000mA | | |
| тс | QTY | 8 channels(Max) | | |
| | Support types | B, E, J, K, N, R, S, T | | |
| | Accuracy | ±1.5°C | | |
| | Cold Junction | -8°C~7.9°C | | |



| | Compensation | | | |
|-------------|------------------|---|--|--|
| | Range | | | |
| | Sampling Rate | 20Hz | | |
| | Protocols | IPV4, TCP/UDP, DNS, Modbus RTU, Modbus TCP, | | |
| | FIOLOCOIS | MQTT | | |
| | Protocol | Support Modbus TCP and RTU protocol conversion | | |
| | conversion | Support Modbus RTU to MQTT and Modbus TCP to | | |
| | Conversion | MQTT | | |
| | Indicator light | Power, Link, RS485_RXD, RS485_TXD, IO status | | |
| Software | User | PC software configuration, support WIN XP, WIN 7, WIN | | |
| | configuration | 8, WIN 10 | | |
| | Map data | bool: 300 | | |
| | | 16bit: 300 | | |
| | Login Package | Support custom login package | | |
| | Heartbeat | Support custom beartbeat package | | |
| | Package | Support custom heartbeat package | | |
| Environment | Working | -20~70°C, 5~95%RH | | |
| LINIOIMEN | Storage | -40~85°C, 5~95%RH | | |
| | Case | Metal | | |
| Others | Dimension | 82mm×40mm×100mm | | |
| | Protection grade | IP30 | | |
| | Net Weight | 450g | | |
| | Installation | DIN rail mounted, Wall-mounted | | |

1.6 Model List

| | Industrial Ethernet I/O Module Model List | | | | |
|-------|---|--------------|----------|----------------------|--|
| Model | Description | DC output | DC input | Power consumption | |
| M100T | 1RJ45, 1RS485, 2DI, 2AI, 2DO | 1 DC | 9~36VDC | 160mA@12V | |
| M110T | 1RJ45, 1RS485, 4DI, 4DO | 1 DC | 9~36VDC | 160mA@12V | |
| M120T | 1RJ45, 1RS485, 4DI, 4AI, 4DO, 2AO | 1 DC | 24~36VDC | 90mA@24V | |
| M130T | 1RJ45, 1RS485, 8DI, 4DO | 1 DC | 9~36VDC | 150mA@12V | |
| M140T | 1RJ45, 1RS485, 8DI, 8DO | 1 DC | 9~36VDC | 150mA@12V | |
| M150T | 1RJ45, 1RS485, 8DI, 4AI, 4DO | 1 DC | 9~36VDC | 150mA@12V | |



| M160T | 1RJ45, 1RS485, 8DI, 8AI, 8DO | 1 DC | 9~36VDC | 150mA@12V |
|-------|---|------|----------|-----------|
| M170T | 1RJ45, 1RS485, 8DI, 4AI (16bit), 4DO | 1 DC | 9~36VDC | 80mA@12V |
| M180T | 1RJ45, 1RS485, 8DI, 8AI (16bit), 8DO | 1 DC | 9~36VDC | 150mA@12V |
| M200T | 1RJ45, 1RS485, 2AO | 1 DC | 24~36VDC | 90mA@24V |
| M210T | 1RJ45, 1RS485, 4DI | 1 DC | 9~36VDC | 160mA@12V |
| M220T | 1RJ45, 1RS485, 4DO | 1 DC | 9~36VDC | 160mA@12V |
| M230T | 1RJ45, 1RS485, 4AI | 1 DC | 9~36VDC | 160mA@12V |
| M240T | 1RJ45, 1RS485, 4 RTD, 2/3wire PT100/PT1000 | 1 DC | 9~36VDC | 100mA@12V |
| M310T | 1RJ45, 1RS485, 8DI | 1 DC | 9~36VDC | 150mA@12V |
| M320T | 1RJ45, 1RS485, 8DO | 1 DC | 9~36VDC | 150mA@12V |
| M330T | 1RJ45, 1RS485, 8AI | 1 DC | 9~36VDC | 150mA@12V |
| M340T | 1RJ45, 1RS485, 8 RTD 2/3 wire PT100/PT1000 | 1 DC | 9~36VDC | 100mA@12V |
| M350T | 1RJ45, 1RS485, 8TC, B/E/J/K/N/R/S/T | 1 DC | 9~36VDC | 80mA@12V |
| M360T | 1RJ45, 1RS485, 8AI (16bit) | 1 DC | 9~36VDC | 150mA@12V |
| M410T | 1RJ45, 1RS485, 16DI | 1 DC | 9~36VDC | 160mA@12V |
| M420T | 1RJ45, 1RS485, 16DO | 1 DC | 9~36VDC | 110mA@12V |

Ordering Instructions

1, Digital input default: Wet contact

Dry contact is optional, if you need dry contact, please note when placing an order, because the input type cannot be changed by users.

2, DI1 default: High-speed counting mode

If you need low-speed counting mode, please open the case and change it through the jumper cap.

If DIN1 high-speed pulse counting mode is required, then the input type must be wet contact.

3, Digital output default: SINK

DO1 supports high-speed pulse, and DO2 can be used to control the direction of stepper motors and motors.



4, Analog Input options: 4-20mA/0-20mA, 0-5V, 0-10V.

Please select the signal type when placing an order, and the input type cannot be changed by users.

5, RTD default: Support PT100

If you use PT1000 type thermal resistance, please note when ordering.

6, All models support register mapping, and can expand the remote I/O acquisition module or instrument of the Modbus RTU protocol through the serial port.

7, M series I/O modules use same housing, the number of I/O ports corresponding to the model description.

2 Hardware

2.1 Physical layout





2.2 LED indicator

| | CELIOT MAKE HOT CASHER | | | |
|-----------------------------------|--|---------------------------------------|--|--|
| O RS485_RXD PWR Q | ORS485_RXD PWR O | ORS485_RXD PWR O | ORS485_RXD PWR O | O RS485_RXD PWR O |
| RS485_TXD Link | ORS485_TXD Link O | ORS485_TXD Link | RS485_TXD Link O | CRS485_TXD Link O |
| | PT4+ | | O DIN1 DIN9 O | O DINI DOI O |
| | PT4- | O D015 D02 O | O DIN2 DIN10 O | |
| | GND | O D014 D03 O | O DIN3 DIN11 O | |
| | PT5+ | O D013 D04 O | | O DIN4 DO4 O |
| COM GND | PT5- GND | GND GND | сом сом | COM GND |
| COM PWR | GND PT8- | PWR PWR | сом сом | COM PWR |
| O DIN5 DO5 O | PT6+ PT8+ | O D012 D05 O | O DIN5 DIN13 O | DO5 O |
| DING DOG O | PT6- GND | C D011 D06 O | O DING DIN14 O | DO6 O |
| | GND PT7- | O DO10 DO7 O | O DIN7 DIN15 O | D07 🖸 |
| | GND PT7+ | | | DOB O |
| DC IN 9-36V | DC IN 9-36V | DC IN 9-36V | DC IN 9-36V | DC IN 9-36V |
| ETHERNET | ETHERNET | S S S S S S S S S S S S S S S S S S S | ETHERNET | ETHERNET |
| – – – – – – – – – – – – – – – – – | ────────────────────────────────────── | ▶ 王 王 | └───────────────────────────────────── | ────────────────────────────────────── |
| v- 2 | V- 2 | v- 22 | v- 8 | V- 8 |
| v+ 円 | V+ 円 | v+ | v+ 円 | V+ 円 |
| DC OUT 9-36V | DC OUT 9-36V | DC OUT 9-36V | DC OUT 9-36V | DC OUT 9-36V |
| Ethernet Remote I/O Module | Ethernet Remote I/O Module | Ethernet Remote I/O Module | Ethernet Remote I/O Module | Ethernet Remote I/O Module |
| (€ RoHS F© X | (E ROHS FC X | CE ROHS FC X | CE RoHS FC X | CE ROHS FC X |
| | | | | |

| | LED indicator |
|-----------|--|
| PWR | The power indicator light will always be on when the device is powered on. |
| Link | Light on after the Modbus TCP client connection is successful |
| RS485_RXD | Light flickering when receiving data by RS485. |
| RS485_TXD | Light flickering when sending data by RS485. |
| DI1~DI16 | Light on when the DI is high level or closed, otherwise it will be off. |
| DO1~DO16 | Light on when the DO is high level or closed, otherwise it will be off. |

2.3 Interface

2.3.1 DI&DO

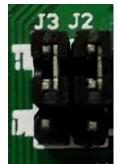
| | DI&DO Interface |
|----------|--|
| DI1-DI16 | 1 to 16 digital input |
| СОМ | DI common ground |
| DO1-DO16 | 1 to 16 digital output |
| GND | DO common ground |
| PWR | Clamps protection for the external power supply at the GND |



DI supports up to 16 channels. Default: Wet contact. Dry contact is optional. DO supports up to 16 channels. Default: Sink.

2.3.1.1 High/Low speed pulse counting mode

DIN1 supports high-speed pulse counting and low-speed pulse counting. The factory default is high-speed pulse counting mode. To switch to low-speed pulse counting mode, you can open the case and short the jumper caps of J2 and J3 to the two pins below. As shown in the figure below:



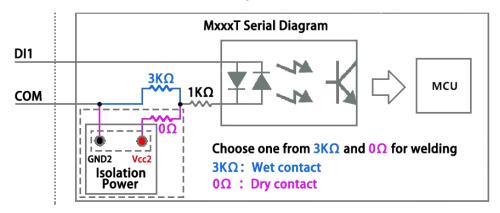
High speed mode: Short-circuit the upside 2 pins of JP2&JP3's with Caps.



Low speed mode: Short-circuit the downside 2 pins of JP2&JP3's with Caps.

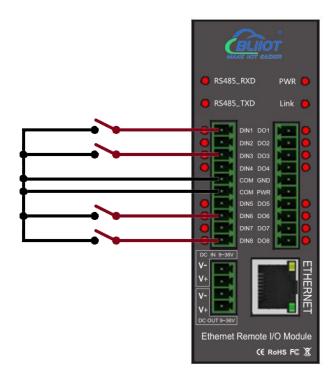
2.3.1.2 DI Wiring

DI Internal interface principle block diagram

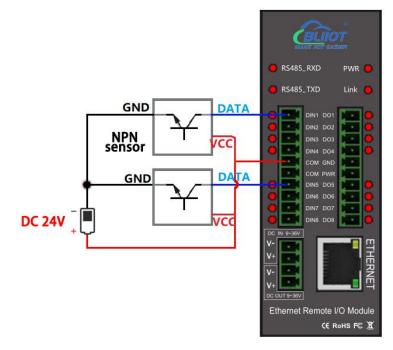


DI wiring(Dry contact)



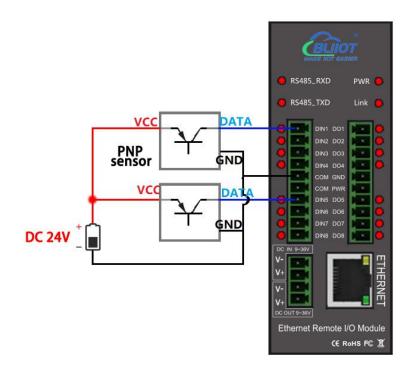


DI wiring(NPN sensor)



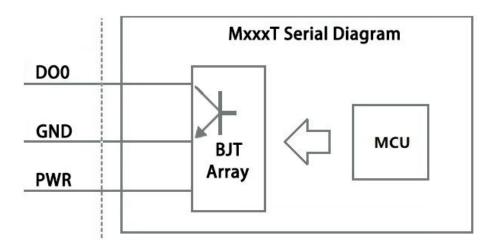
DI wiring(PNP sensor)





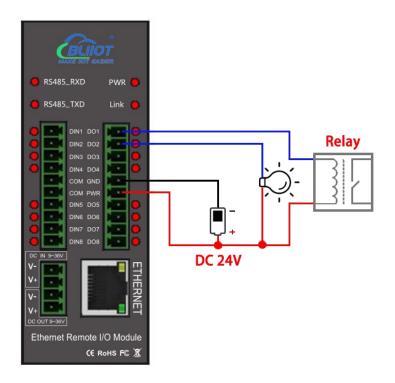
2.3.1.3 DO Wiring

DO Internal interface principle block diagram



DO wiring (sink)





2.3.2 RTD/AI/AO/TC

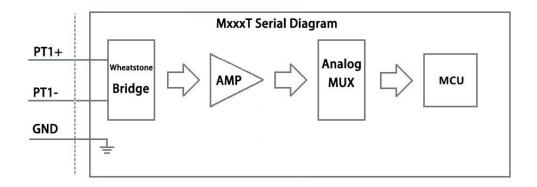
The terminal pins on the top are multiplex functions, and the specific function definitions are determined according to the model list.

| | RTD/AI/AO Interface |
|-------------|---------------------------------------|
| PT1+ ~ PT8+ | 1st ~ 8th PT100/PT1000 input positive |
| PT1-~PT8- | 1st ~ 8th PT100/PT1000 input negative |
| GND | PT100/PT1000 input ground |
| Al1 ~ Al8 | 1st ~ 8th analog input positive |
| СОМ | 1st ~ 8th analog input common ground |
| AO1&AO2 | 1st & 2nd analog output positive |
| СОМ | 1st & 2nd analog output common ground |

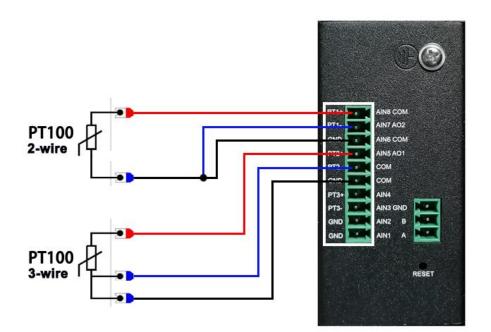


2.3.2.1 RTD Wiring

RTD Block diagram of internal interface principle



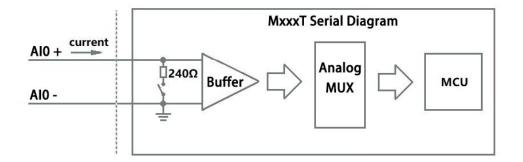
RTD Wiring(PT100)



2.3.2.2 Al Wiring

Al Block diagram of internal interface principle





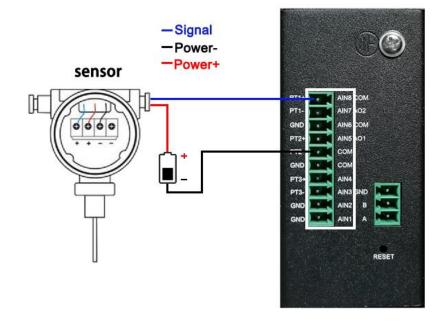
Analog Input type optional: 1, 4~20mA/0~20mA; 2, 0~5V; 3, 0~10V.

Resolution optional: 12Bit, 16Bit.

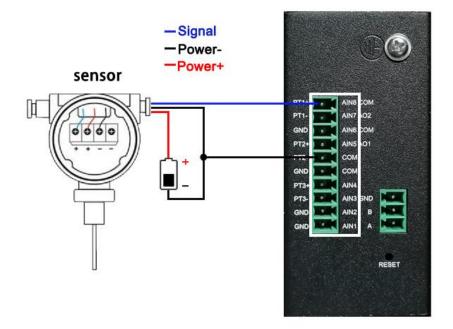
The user needs to select the correct type according to the output type of the transmitter, and also needs to select the corresponding type in configuration software.

The analog input type cannot be changed by users, please choose analog input type when ordering device.

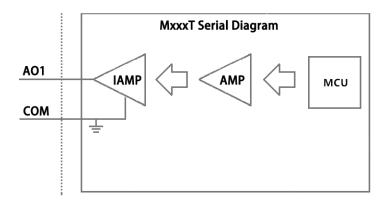
AI wiring (2 wire)



Al Wiring (3 wire)

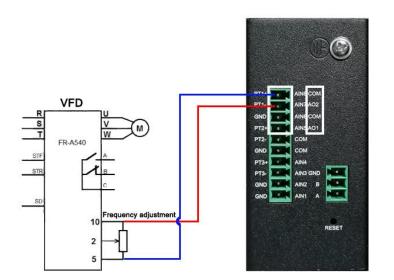


2.3.2.3 AO Wiring

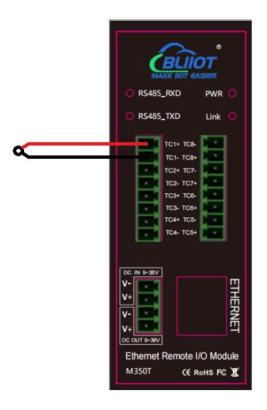




AO wiring



2.3.2.4 TC Wiring

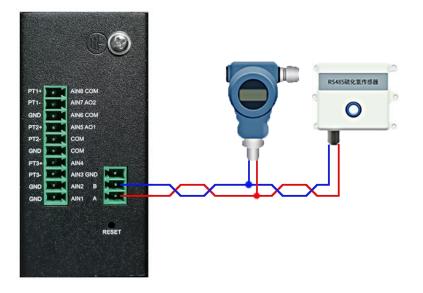




2.3.3 RS485

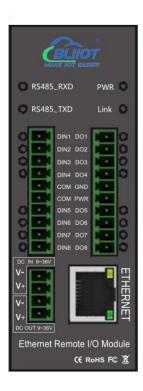
| | Ē© | | |
|--------|--------------------|--------|-----------------------|
| PT1+ | | | |
| PT1- | AIN7 AO2 | | |
| GND 5 | AIN6 COM | | |
| PT2+ 🔹 | AIN5 AO1 | | |
| PT2- | СОМ | | |
| GND | СОМ | | |
| | | | |
| PT3+ | AIN4 | | D0.405 |
| РТ3- | AIN3 GND | | RS485 |
| PT3- | AIN3 GND AIN2 B | | |
| РТ3- | AIN3 GND | A | RS485 RS485 Data A |
| PT3- | AIN3 GND AIN2 B | A B | |

RS485 Wiring



2.4 Ethernet Port





| | Ethern | et |
|---------------------------|------------|------------------------|
| Indicator light | Status | Description |
| | Always on | Connection established |
| Link indicator (Green) | Flashing | Transferring data |
| | Lights off | Connection lost |
| Rate indicator | Always on | 100Mbps mode |
| (Yellow) | Lights off | 10Mbps mode |

2.5 Power Input/Output

| | Power In | put/Output |
|--------------|----------|-----------------------|
| DC IN 9~36V | V+ | Power input positive |
| DC IN 9~30V | V- | Power input negative |
| | V+ | Power output positive |
| DC OUT 9~36V | V- | Power output negative |



2.6 Reset

| PT1+ | • | AIN8 COM |
|------|---|----------|
| PT1- | e | AIN7 AO2 |
| GND | | AIN6 COM |
| PT2+ | | AIN5 AO1 |
| PT2- | • | СОМ |
| GND | • | СОМ |
| PT3+ | • | AIN4 |
| РТ3- | 0 | AIN3 GND |
| GND | 0 | AIN2 B |
| GND | 0 | AIN1 A |
| | | RESET |

Reset steps:

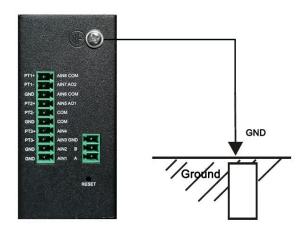
- 1) Turn off the device;
- 2) Press and hold the RESET button with a ejection pin;

3) Plug in the power and turn on the device, wait for about 3 seconds until the 4 indicators(PWR, Link, RS485_RXD, and RS485_TXD) are all on, then release the button. Except the PWR power indicator, the other 3 indicators flash 5 times and then go off.

2.7 Safety Ground

A ground wire helps prevent the effects of electromagnetic interference. Before connecting the device, ground the device via the ground screw connection. Note: This product should be installed on a well-grounded device surface, such as a metal plate.





3 Configuration

M series I/O module comes with standard Ethernet port, which can be connected to routers, switches, and HUBs through straight-through cables, or connected to terminal devices such as PCs through crossover cables, and parameter settings can be performed through configuration software.

The host computer software or cloud platform reads and writes the register address of the device through Modbus protocol to control the device I/O and slave I/O.

3.1 Preparing for Configuration

 Connect to routers, switches, HUBs and other interconnection switching devices through straight-through cables, or connect to terminal devices such as PCs through crossover cables, and ensure that the devices and computers are in the same LAN;
 Connect the 9~36VDC power supply to the power terminal of the device, the PWR light will light up, and the device will complete the initialization operation within a few seconds;

3) Open the configuration software on PC, click "Device Search" to find the device, double-click the device, enter the password to log in (Default password is 1234). Note: When connecting to a PC through a crossover cable for the first time, the device IP is 192.168.1.110. You need to change the IP of the computer to 192.168.1.* to search for the device.



3.2 Selection

> System Settings

[Login Password]: Default password is 1234.

[Change Password]: Change the device password.

[Save Data]: Save the parameter configuration to the device.

[Loading Data]: Read the parameter configuration of the device. Please read the current configuration before setting the parameters.

[Time/MAC address]: Read and modify the device time and MAC address (Restart device to take effect after the MAC address is modified).

[Restart]: Restart the device.

[Close]: Close the configuration software.

> Device Search

Search device

> File operation

[Load file]: Import and load the previously exported configuration file parameter information to the configuration software.

[Save file]: Export the current parameter information on the configuration software to the computer configuration file, which is convenient for next configuration.

Language Selection

[English]: Click English to switch the language to English.



3.3 Device Search

| stem Sett | ings Device Sear | ch File Ope | ration 语言选择 | | | | | | | | | | |
|-----------------------|------------------|--------------|------------------------|--------------|-----------------|----------------------|-----------------|----|---------|--------------|--------|------|---|
| asic Settir | igs Network Set | tings Slave | Settings Register Lis | t System Log | | | | | | | | | |
| Mod | Search Device | | <u>9</u> 9 | | | | - 🗆 × | | 14 | 15 | 16 1 | 7 10 | |
| | Double-click th | e table to a | ccess the login interf | ace | | | | 13 | 14 | 15 | | 10 | T |
| AIN (| | | | | device before o | pening the configura | ation software. | | Pee | d Dat | | | - |
| AI | Device IP | Tyle | Version Number | Device I | nformation | Options | | | Rea | | a | | |
| AI AI | 192.168.1.110 | M360T | 1.5.2 | 1 | 23456 | | | 13 | 14 | 15 | 16 1 | 7 18 | 3 |
| AI | | 6 | « Loading | | × | Find Devices | | 1 | | <i>m</i> = 1 | | | |
| AI | | | | | | | | fo | r direc | tion o | ontrol | | |
| AI AI | | | | | | | | | Rea | d Dat | a (| | |
| AI | | | Password: | | | | | 7 | | 8 | | | |
| | | | | | | | | - | | | | | |
| DIN | | | ок | Cancel | | | | | | - | | | |
| DIN1 | | | | | 14 | | | it | Rea | id Da | ta | | |
| DIN2 | | L | | | | | | | | Outp | ut | | |
| DIN3 DIN4 | | | | | | | | | | 0V | | | |
| DINS | | | | | | | | - | | 0 0V | | | |
| DIN6 | | | | | | | | | | 0 | | | |
| Note: | | | | | | | | | | | | | |
| and the second second | | | | | | | | | | | | | |

Click [Device Search], then click [Find Devices] to search for all devices in the current LAN, double-click the device, next enter the password (Default: 1234).

Note: After successful log in, click [System Settings] - [Loading data] to read the current configuration of the device, and then modify the configuration. After the modification, click [System Settings] - [Save data] to save parameters to device.

Please save all parameters and restart the device.



3.4 Basic Settings

| stem Setti | ings Devic | e Searc | h Fi | ile Opera | tion 🕻 | 吾言选择 | | | | | | | | | | | | | | | | | | | | | |
|-------------|---------------|----------|-------|-----------|---------|--------|------------|-----------|----------|---------|----------|-------|-------|------|---------------|-----------|-------------------|---------|--------|--------|-------|-------|-------|--------|-----|------|----|
| asic Settin | gs Netwo | rk Setti | ngs | Slave Se | ettings | Regis | ter List | System Lo | 9 | | | | | | | | | | | | | | | | | | |
| | Device ID | | , i | | | | | | , í | | | | | | DIN | I Inpu | t Stat | us | | | | | | | | | |
| 1000 | vice ID: | | 1 | | _ | | | Add | r 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 |
| Dev | vice Informat | ion: | | | | | | | | | | | | | | | | | | | | | | | | | |
| AIN Sett | | election | Maxi | imur Mini | imum | Curre | nt Value | DIN | l counte | r defs | ault tri | inger | direc | tion | | Rising | Edge | | ulling | Eda | | Dee | d Dat | | _ | _ | |
| AIN1 | 0~5V | ~ | 5 | 0 | | | | Dirt | reounte | ucit | June un | ggei | unce | aon | Sector Sector | | | | 9 | Lug | | кеа | d Dat | a | | | |
| AIN2 | | ~ | _ | 0 | | _ | _ | Add | r 1 | 2 | 3 | 4 | 5 | 6 | <u>DO</u> | Outp 8 | ut Sta 9 | | 11 | 12 | 12 | 14 | 15 | 16 | 17 | 10 | 1 |
| AIN3 | 0~5V | ~ | | 0 | | | | Add | | 2 | 2 | 4 | , | 0 | 1 | • | 3 | 10 | 11 | 12 | 15 | 14 | 13 | 10 | 17 | 10 | Ľ |
| AIN4 | 0~5V | ~ | 5 | 0 | | | | | 100 | 1.11 | - | | 310 | 1.11 | 34: | | 10 | 111 111 | | | 114 | 10 3 | - | | 313 | vi v | |
| AIN5 | 0~5V | ~ | 5 | 0 | | | | Ena | ble(Must | Reb | oot) (| | | | | DO | for p | oulse d | outp | ut,DO | 2 for | direc | tion | contro | ol | | |
| AIN6 | 0~5V | ~ | 5 | 0 | | | | | | | | | | | | Tu | n ON | | Turr | OFF | Т | Read | d Dat | | | | |
| AIN7 | 0~5V | ~ | 5 | 0 | | | | | | | | | | | TIOO | | | mpera | | | | neur | | | | | |
| AIN8 | 0~5V | ~ | 5 | 0 | | | | Ad | dr 1 | _ | 2 | | 3 | | 4 | / 110 | <u>00 Te</u> 5 | mpera | 6 | Valu | e 7 | _ | 8 | _ | ٦ | | |
| | | Re | ad Cu | rrent | | | | | | | - | 8 | | | | | 150 | | | | | | - | | | | |
| DIN Sett | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Input Type A | nti-sha | ke(ms |) | Input T | vpe An | ti-shake(r | ns) | | | | | | | | | | | | | | Rea | d Da | ta | | | |
| | Normal m 🗸 | | | | Norma | A | 1 | | | | | | | | AC |) Ana | log O | utput | Man | ual Te | est | | | | | | |
| DIN2: | Normal m 🗸 | 10 | | DIN8: | Norma | l m v | 10 | DAC | 12 | Bit, ra | inge: | 0~409 | 5 coi | resp | ond t | o 0~ | IOVDO | 2 | | | | | Outp | out | | | |
| DIN3: | Normal m 🗸 | 10 | | DIN9: | Norma | l m v | 10 | | - | | | | | | | | | | | | | | 0V | | - | | |
| DIN4: | Normal m 🗸 | 10 | | DIN10: | Norma | l m v | 10 | AO1 | | | | | | | | | | | | | | | 0 | | | | |
| | Normal m 🗸 | | | DIN11: | | | 10 | | | | | | | | | | | | | | 1 | | 0V | | | | |
| DIN6: 1 | Normal m ~ | 10 | | DIN12: | Norma | l rr v | 10 | AO2 | | | | | | | | | | | | | | | 0 | | | | |

[Device ID]: 1~247, default is 1.

[Device Information]: Up to 32 characters can be set, which is a description of the device, it is convenient for identifying the device. For example, you can fill in the installation address, instructions, etc.

[AIN setting]: [0~5V], [0~10V], [0~20mA], [4~20mA];

[Maximum] and [Minimum]: The range of the sensor

[Current value]: Automatically converted to the real value according to the range.

[DIN setting]: Normal mode or counter mode; DIN1 supports high-speed pulse and low-speed pulse mode, the default high-speed pulse frequency is up to 700KHz, and the optional low-speed pulse frequency is up to 10KHz. DIN2~DIN12 can be used as low-speed pulse counters: the anti-shake time can be set from 1 to 2000ms, the default is 1ms, and the corresponding pulse frequency is up to 1KHz.

[DIN input status]: Status of digital input. When digital input is closed, the corresponding value is 1, otherwise it is 0.

[DIN1 counter default trigger direction]: Rising edge or Falling edge. Restart device to take effect.

[DO output status]: It is the status of digital output. When digital output is closed, the 29 Shenzhen Beilai Technology Co., Ltd. V3.1



corresponding value is 1, otherwise it is 0. Double-click the value of a specific DO to change it, and the corresponding DO will immediately perform related actions; click [Turn On] or [Turn Off], all DOs of the device will immediately perform related actions.

[DO1 for pulse output, DO2 for direction control]: Check [Enable], it means that DO1 is used as pulse output and DO2 is used as direction control after the device restarts.

[PT100/PT1000 temperature value]: The temperature value of the corresponding thermal resistance PT100/PT1000 channel is automatically converted by the device, and the unit is °C.

[Thermocouple Setting]: Under Mode Selection, you can select the corresponding thermocouple model, the cold junction compensation range is -8°C to 7.9°C, and the unit of the current value is °C.

[AO output test]: Adjust the DAC value of AO output by sliding the slider. The output values of AO1 and AO2 cannot be set in advance, they are set by the host computer, with 12-bit precision, the set value is $0\sim4095$, the corresponding output voltage is $0\sim10$ VDC, and the maximum load is 1A.

Note: After setting, please click "System Settings" - "Save Data" to save the set parameters.



3.5 Network Settings

| stem Settings | Device Search | File Operation | 语言选择 | | | | | | | |
|--|--|--|--|---|---|---|--------------------------------|--|-----|--|
| sic Settings | Network Settings | Slave Settings | Register List | System Log | | | | | | |
| User spe | Options P address Auto cifies the IP address ou want to use the s | Gateway: 19 Netmask: 25 | 2.168.1.2 2.168.1.1 5.255.255.0 s, get the approj | priate IP | Primary D Secondary Modbus TCP lis | DNS: | 8.8.8.8 0.0.0.0 ort: 502 | | | |
| TCP Active Co | nnection Settings: | Active Connectio | in: | Connection N | lode: Mod | us RTU / | over TCP 🗸 🗸 | | | |
| Server1 IP/Do Server1 Port: Login Msg: Login ACK M Heartbeat M Heartbeat AC Logout Msg: Server Strate Heartbeat In | 4000 ASCII ASCII ASCII ASCII ASCII ASCII ASCII | > - > - > - Once When Login (10~99995) | | Server2 IP Server2 Pc Login Msg Login ACK Heartbeat Heartbeat Logout Mi Resend Tin Resend Tin | ort: 40 IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII | cii ~ cii ~ cii ~ cii ~ cii ~ | | (Max60) (Max60) (Max60) (Max60) (Max60) (Max60) | | |
| | porting time 60 | (10 | | MQTT Client ID: MQTT User Name MQTT Password: | : MQTT MQTTPW | | MQ | TT Data retransmissi | ion | |
| TCP Client/Sla | ve settings Slave IP1: Slave IP2: | 0.0.0.0 | | Slave Por Slave Por | 2688 TR. 27 | - | | | | |
| | Slave IP3: Slave IP4: | 0.0.0.0 | | Slave Por Slave Por | | | | | | |
| | Slave IP5: | 0.0.0.0 | | Slave Por | t5: 502 | | | | | |

[Got the IP address Auto]: The device automatically obtains the IP address in the local area network, which can only be used when the router in the local area network allows dynamic allocation of IP addresses.

[User specifies the IP address]: The user can set the IP address of the device according to the IP address allocation in the LAN.

[IP Address], **[Gateway]**, **[Netmask]**: These parameters can only be set after selecting"User Specified IP Address", please set relevant parameters according to the local area network.

[Primary DNS], [Secondary DNS]: Modify the DNS address.

Note: After modifying the IP, please restart the device.

[Modbus TCP listening port]: 1~65535, default is 502, it is used to monitor TCP client connections, and a device supports up to 5 TCP client connections at the same time.

[TCP Active Connection Settings]: Check [Active Connection], the device will actively connect to the server, otherwise it will not connect.

[Connection Mode]: Modbus RTU over TCP, Modbus TCP, MQTT

[Server 1/2 IP/Domain Name], [Server Port 1/2]: The device will first connect to 31 Shenzhen Beilai Technology Co., Ltd. V3.1



Server 1, and if the connection fails, it will connect to Server 2.

[Login Msg]: The registration package sent by the device to the server when connecting to the server.

[Login ACK Msg]: When registering to connect to the server, the server must send corresponding data to the device, otherwise the device will consider the registration connection failure.

[Heartbeat Msg]: The heartbeat packet sent by the device to the server to maintain the link.

[Heartbeat ACK Msg]: The server must send the corresponding data to the device when receiving the heartbeat packet. Connection break if the device does not receive this data for 3 times in a row.

[Logout Msg]: When the device receives this data from the server, it will actively disconnect.

[Server Strategy]: Send once when Login Server, Put it in front of every packet, Both of them

[Heartbeat Interval]: 10~9999 seconds, the default is 60 seconds.

[Resend Times]: 1~10 times, the default is 3 times, which means that when the device sends data to the server, if the server does not respond, it will resend 3 times.

[Reconnection Time]: 1~999 seconds, the default is 180 seconds.

[MQTT Client ID]: The client identifier used in the MQTT connection message. The server uses the client identifier to identify the client. Each client connected to the server has a unique client identifier.

[MQTT User Name]: The user name used in the MQTT connection message, which can be used by the server for authentication and authorization.

[MQTT Password]: The password used in the MQTT connection message, which can be used by the server for authentication and authorization.

[Subscribe Topic]: The name of the topic used in the MQTT subscription message. After subscription, the server can send a publish message to the client for control.

[Publish Topic]: The topic name used by MQTT to publish messages. The topic name is used to identify which information channel the payload data should be published to. The topic name in the published message cannot contain wildcards.

[Scheduled Reporting time]: MQTT data scheduled publish interval time.

[MQTT Data Retransmission]: Check to enable data retransmission, the data



collected during the network disconnection will be temporarily stored in the device, and will be republished when the network is restored.

[TCP Client/Slave settings]: Slave IP, Slave port, up to 5 Modbus TCP slaves can be set.

Note: After setting, please click "System Settings" - "Save Data" to save the parameters.

3.6 Slave Settings

M series I/O module comes with a serial port and a network port. In the internal storage area of the device, 300 BIT bit registers and 300 16-bit register mapping areas are provided. This storage area is used to store slave data, which can reduce the communication response waiting time of the entire network device and improve communication efficiency.

RS485 Connection:

If the slave only has RS-232 interface, it can be connected to 485 network through RS-232/RS-485 converter; it is recommended to use 485 converter with isolation to improve the reliability of the system.

The A+ terminals of all devices on a bus are connected in parallel, and the Bterminals are connected in parallel, and cannot be reversed. The signal ground GND terminals of the 485 should be shorted together and grounded at a single point at the host.

The RS-485 network generally allows a maximum of 32 node devices to be connected in parallel, and a system with more than 32 devices needs to use 485 repeaters for expansion.

The RS-485 communication line should be shielded twisted pair, and the shielding layer should be grounded at one end; the communication distance of 485 can reach 1200 meters. When there are many RS485 devices connected to a bus, or when the baud rate is high, the communication distance will be shortened accordingly, at this time, 485 repeaters can be used for expansion.

RS-485 networking has a variety of topological structures, and it generally uses a linear connection, that is, multiple devices are connected to the network one by one from near to far from the host. A terminal matching resistor of $120\sim300\Omega/0.25W$ can be connected to the farthest end (It depends on the specific communication quality, and it is not necessary to install it when the communication is good).



| n Settings | Device Search | h File O | peration 语言 | 选择 | | | | | | | |
|------------|------------------|------------|--------------------------|--------------|------------------|------------------|---------|-------------------|--------|---|--|
| Settings | Network Settin | igs Sla | ve Settings R | egister List | System Log | | | | | | |
| 485 Settin | gs | | | | | | | | | | |
| Mode 9 | Selection: Slave | ~ | Over Tir | me: 200 | ms | Interval: 200 | ms | Retry Cour | nts: 3 | | |
| Baud R | ate: 9600 | ~ | Data Bit | s: 8Bit | ~ | Parity Bits: Non | e v | Stop Bits: | 1Bit | ~ | |
| apping Re | gistersRead C | ioil & Reg | gister | | | | | | | | |
| Addr | Function C | ode | Slave start Add | dr Numł | ber of registers | Mapped Addr(100 | ~399) (| Collection Target | | | |
| | | ~ | | | | | 1 | | × | | |
| - | - | | | 100 A.S. | | | | | Add | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | Del | | |
| | | | | | | | | | Del | | |
| | | | | | | | | | Del | | |
| | | | | | | | | | Del | | |
| ۲. | | | | | | | | | Del | | |
| ٢ | | | | | | | | | | | |
| ٤ | | | | | | | | | | | |
| | qistersWrite C | oil & Reg | ister | | | | | | | | |
| apping Re | gistersWrite C | | | | | | | | | | |
| | gistersWrite C | ode | ister Slave start Add | lr Numl | ber of registers | Mapped Addr(100 | ~399) (| Collection Target | | | |
| apping Re | | | | ir Numb | ber of registers | Mapped Addr(100 | ~399) (| Collection Target | | | |
| apping Re | | ode | | dr Numb | ber of registers | Mapped Addr(100 | ~399) (| Collection Target | > | | |
| apping Re | | ode | | ir Numb | ber of registers | Mapped Addr(100 | ~399) (| Collection Target | > Add | | |
| apping Re | | ode | | lr Numl | ber of registers | Mapped Addr(100 | ~399) (| Collection Target | > | | |
| apping Re | | ode | | lr Numi | ber of registers | Mapped Addr(100 | ~399) (| collection Target | > Add | | |
| apping Re | | ode | | ir Numi | ber of registers | Mapped Addr(100 | ~399) (| Collection Target | > Add | | |
| apping Re | | ode | | ir Numt | ber of registers | Mapped Addr(100 | ~399) (| Collection Target | > Add | | |
| apping Re | | ode | | lr Numl | ber of registers | Mapped Addr(100 | ~399) (| Collection Target | > Add | | |

[Mode Selection]: Master, Slave

[Baud Rate]: 2400, 4800, 9600, 14400, 19200, 38400, 57600, 115200, 128000

[Data Bits]: 7Bit, 8Bit

[Parity Bits]: None, Odd, Even

[Stop bits]: 0.5Bit, 1Bit, 1.5Bit, 2Bit

[Over Time]: Wait for the command reply time, the next command will be sent after timeout, default is 200ms.

[Interval]: The polling time, the sending time of each command interval, default is 200ms, if there are too many slaves, please increase the time appropriately.

[Retry Counts]: Resend times when the command reply times out, default is 3 times.

Note: After the RS485 serial port parameters are modified, please restart device.

[Mapping Register Read Coil&Register]: It is used to configure the reading function of the slave. The device will automatically execute the corresponding function code to query the slave.

[Address]: Slave device ID, from 1 to 247.

[Function code]: The type of action that the device performs on the slave, including



02 read input coils, 01 read coils, 04 read input register, 03 read holding register, in which the values of input coil and hold coil are automatically assigned to the transfer Bit In the mapping storage area of the bit register, the values of the input register and the holding register are automatically allocated to the mapping storage area of the transfer 16-bit register.

[Slave start address]: Start address of reading the slave.

[Number of registers]: Number of read registers.

[Mapped Address 100~399]: Register start address of the device mapping area(The mapping area that stores the slave register value read by device), can be set to 100~399; the mapping address of the transfer bit and the 16-bit register are separately, each occupies 300; the mapping addresses of the same type cannot be the same, and the mapping addresses for reading and writing cannot be the same.

[Collection target]: RS485, TCP slave 1~5 (Corresponding to the Modbus TCP slave setting in the network settings).

[Add]: After editing a slave, click Add to map the slave register address to the mapped storage area of the device.

[Delete]: Delete the corresponding slave information.

[Mapping Register Write Coil&Register]: It is used to configure the write function of the slave. The device will automatically write the corresponding value in the mapping storage area into the register associated with the slave according to the corresponding function code.

[Address]: Slave Device ID, from 1 to 247.

[Function code]: The type of action that the device performs on the slave, including 05/15 write coil, 06/16 write register, in which the value of the hold coil is automatically assigned to the mapping storage area of the transfer bit register, and value of hold register is automatically allocated to the mapped storage area of the transfer 16-bit register.

[Slave Start Address]: Start address of writing to the slave.

[Number of registers]: Number of written registers.

[Mapped address 100~399]: Register start address of the device mapping area(The register value written by device to slave is taken from this area), can be set to 100~399; the mapping address of the transfer bit and the 16-bit register are separately, each occupies 300; the mapping addresses of the same type cannot be

V3.1



the same, and the mapping addresses for reading and writing cannot be the same.

[Collection target]: RS485, TCP slave 1~5 (Corresponding to the Modbus TCP slave setting in the network settings).

[Add]: After editing a slave, click Add to map the slave register address to the mapped storage area of the device.

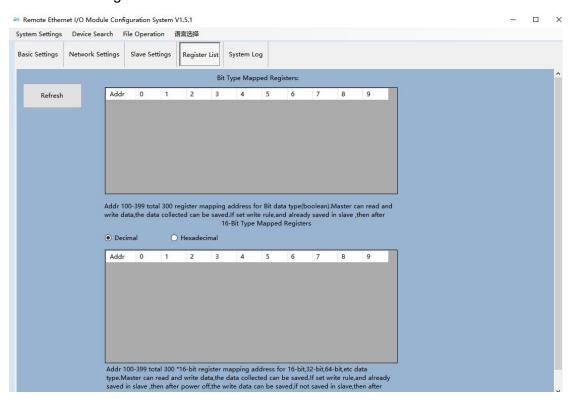
[Delete]: Delete the corresponding slave information.

Note: After setting, please click "System Settings" - "Save Data" option to save the parameters.

3.7 Register List

The register list in the configuration software can only be read, cannot be written. It is used to display the current value of the register in the mapping area, which is convenient for users to debug.

There are 300 transfer bit registers, which are used to store data that can represent the state with one bit, that is, the values of the input coil and the hold coil. There are 300 transfer 16-bit registers, which are used to store the data of input registers and holding registers. The device will be automatically classified according to the coils or registers.





3.8 System Log

System log help users to analyze the device operations. Include records of: Normal boot, nth boot Caused by hardware failure, the nth boot Caused by a memory failure, the nth boot Caused by a CPU bus failure, the nth boot Caused by a command failure, the nth boot Factory data restart, nth boot Server mode connection request, allow connection Server mode connection request, exceeding the number of connections, prohibiting connections Server mode, close connection received Server mode, no data for a long time, close the connection Client mode, connect to the server successfully Client mode, the server closes the connection Client mode, 10 minutes without data disconnection Client mode, data transmission error, disconnect Client mode, received a disconnection packet Client mode, 3 connection failures Ethernet slave mode, successfully connected to the server Ethernet slave mode, server closes connection Ethernet slave mode, 10 minutes without data disconnection Ethernet slave mode, data error disconnect Ethernet slave mode, 3 connection failures



| Remote Ethern | net I/O Module Cont | figuration System | V1.5.1 | | | | <u> </u> | |
|---------------|---------------------|-------------------|---------------|------------|----|------|----------|--|
| stem Settings | Device Search | File Operation | 语言选择 | | | | | |
| asic Settings | Network Settings | Slave Settings | Register List | ystem Log | | | | |
| | | | | System Log | | | | |
| | Time | | | Log | IP | Port | | |
| | | | | | | | | |
| | | | | | | | | |
| Read Log | | | | | | | | |
| Clear Log | | | | | | | | |
| 2 | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

4 Modbus Protocol

This device supports standard Modbus communication protocol:

1) As a TCP client, it supports Modbus RTU over TCP and Modbus TCP protocols to communicate with the server;

2) As a TCP server, it supports Modbus TCP protocol to communicate with TCP clients;

3) As a Modbus TCP master, it supports Modbus TCP protocol for communication with Modbus TCP slaves;

4) As a Modbus TCP slave, it supports Modbus TCP protocol to communicate with Modbus TCP master;

5) As RS485 master, it supports Modbus RTU protocol to communicate with slaves;

6) As RS485 slave, it supports Modbus RTU protocol to communicate with the master. Except it cannot be used as RS485 master and RS485 slave at the same time, other applications can be supported at the same time.

Modbus TCP and RTU protocols are very similar. For Modbus TCP protocol, add a MBAP header to the Modbus RTU protocol and remove the two-byte CRC check code of the Modbus RTU protocol.



4.1 Read Device Register

4.1.1 Device Register Address

4.1.1.1 Input Coils Address

| | Input Coils (Function Code 2: Read Coils) | | | | | | |
|---------|---|--|-----------|--|--|--|--|
| Channel | Register Address (Decimal) | PLC or configuration use address (Decimal) | Data Type | Description | | | |
| DIN 1 | 0 | 10001 | Bit | DIN1 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 2 | 1 | 10002 | Bit | DIN2 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 3 | 2 | 10003 | Bit | DIN3 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 4 | 3 | 10004 | Bit | DIN4 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 5 | 4 | 10005 | Bit | DIN5 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 6 | 5 | 10006 | Bit | DIN6 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 7 | 6 | 10007 | Bit | DIN7 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 8 | 7 | 10008 | Bit | DIN8 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 9 | 8 | 10009 | Bit | DIN9 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 10 | 9 | 10010 | Bit | DIN10 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 11 | 10 | 10011 | Bit | DIN11 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 12 | 11 | 10012 | Bit | DIN12 Value, Read Only, 0=Open,1=Close. | | | |
| DIN 13 | 12 | 10013 | Bit | DIN13 Value, Read Only, | | | |



| | | | | 0=Open,1=Close. | | |
|---------|---|-----------------------|----------------|-----------------------------|--|--|
| DIN 14 | 13 | 10014 | Bit | DIN14 Value, Read Only, | | |
| | | | | 0=Open,1=Close. | | |
| DIN 15 | 14 | 10015 | Bit | DIN15 Value, Read Only, | | |
| Dire to | 17 | 10010 | Dit | 0=Open,1=Close. | | |
| DIN 16 | 15 | 10016 | Bit | DIN16 Value, Read Only, | | |
| | 15 | 10010 | Dit | 0=Open,1=Close. | | |
| DIN 17 | 16 | 10017 | Bit | DIN17 Value, Read Only, | | |
| | 10 | 10017 | DIL | 0=Open,1=Close. | | |
| DIN 18 | 17 | 10019 | Dit | DIN18 Value, Read Only, | | |
| DIN IO | 17 | 10018 | Bit | 0=Open,1=Close. | | |
| DIN 19 | 18 | 10010 | Dit | DIN19 Value, Read Only, | | |
| DIN 19 | 10 | 10019 | Bit | 0=Open,1=Close. | | |
| DIN 20 | 19 | 10020 | Bit | DIN20 Value, Read Only, | | |
| DIN 20 | 19 | 10020 | | 0=Open,1=Close. | | |
| DIN 21 | 20 | 10021 | Bit | DIN21 Value, Read Only, | | |
| | 20 | 10021 | | 0=Open,1=Close. | | |
| DIN 22 | 21 | 10022 | Bit | DIN22 Value, Read Only, | | |
| DIN 22 | 21 | 10022 | DIL | 0=Open,1=Close. | | |
| DIN 23 | 22 | 10023 | Bit | DIN23 Value, Read Only, | | |
| DIN 23 | 22 | 10025 | Dit | 0=Open,1=Close. | | |
| DIN 24 | 23 | 10024 | Bit | DIN24 Value, Read Only, | | |
| | 20 | 10024 | | 0=Open,1=Close. | | |
| | This list corresponds to all M series models. If a model do not have some | | | | | |
| Notice | channels, the | e register address co | rresponding to | o the channel is empty. For | | |
| Notice | example, if N | 1100T only has DIN1 | and DIN2, the | en the DIN3 to DIN16 | | |
| | registers are | empty. | | | | |

4.1.1.2 Holding Coils Address

| Holding Coils (Function Code 1: Read Coil, Function Code 5: Write Single Coil, Function Code 15: Write multi Coils.) | | | | | | | |
|---|---|--|--------------|-------------|--|--|--|
| Channel | Modbus register address (Decimal) | PLC or configuration use address (Decimal) | Data Type | Description | | | |



| | | | | 1 | | |
|--------|--|-------|-----|--|--|--|
| DO1 | 0 | 00001 | Bit | DO1 Value, Read/Write, 0=Open,1=Close. | | |
| DO2 | 1 | 00002 | Bit | DO2 Value, Read/Write, 0=Open,1=Close. | | |
| DO3 | 2 | 00003 | Bit | DO3 Value, Read/Write, 0=Open,1=Close. | | |
| DO4 | 3 | 00004 | Bit | DO4 Value, Read/Write, 0=Open,1=Close. | | |
| DO5 | 4 | 00005 | Bit | DO5 Value, Read/Write, 0=Open,1=Close. | | |
| DO6 | 5 | 00006 | Bit | DO6 Value, Read/Write, 0=Open,1=Close. | | |
| DO7 | 6 | 00007 | Bit | DO7 Value, Read/Write, 0=Open,1=Close. | | |
| DO8 | 7 | 00008 | Bit | DO8 Value, Read/Write, 0=Open,1=Close. | | |
| DO9 | 8 | 00009 | Bit | DO9 Value, Read/Write, 0=Open,1=Close. | | |
| DO10 | 9 | 00010 | Bit | DO10 Value, Read/Write, 0=Open,1=Close. | | |
| DO11 | 10 | 00011 | Bit | DO11 Value, Read/Write, 0=Open,1=Close. | | |
| DO12 | 11 | 00012 | Bit | DO12 Value, Read/Write, 0=Open,1=Close. | | |
| DO13 | 12 | 00013 | Bit | DO13 Value, Read/Write, 0=Open,1=Close. | | |
| DO14 | 13 | 00014 | Bit | DO14 Value, Read/Write, 0=Open,1=Close. | | |
| DO15 | 14 | 00015 | Bit | DO15Value, Read/Write, 0=Open,1=Close. | | |
| DO16 | 15 | 00016 | Bit | DO16Value, Read/Write, 0=Open,1=Close. | | |
| Notice | This list corresponds to all M series models. If a model do not have some channels, the register address corresponding to the channel is empty. For example, if M100T only has DO1 and DO2, then the DIN3 to DIN16 | | | | | |
| 41 | Shenzhen Beilai Technology Co., Ltd. V3.1 | | | | | |



registers are empty.

4.1.1.3 Input Register Address

| | Input Register (Function Code 4: Read Input Register) | | | | | | |
|--------------|---|---|----------------------------------|---|--|--|--|
| Channel | Register Address (Decimal) | PLC or configuration use address (Decimal) | Data Type | Description | | | |
| AIN1 | 0(High) 1(Low) | 30001(High) 30002(Low) | 32 Bit Int ABCD | AIN1 Value, Read Only, Real value= Current value stored in register/100 | | | |
| AIN2 | 2(High) 3(Low) 4(High) | 30003(High) 30004(Low) 30005(High) | 32 Bit Int ABCD 32 Bit Int | AIN2 Value, Read Only, Real value= Current value stored in register/100 AIN3 Value, Read Only, | | | |
| AIN3 | 5(Low) 6(High) | 30006(Low) 30007(High) | ABCD | Real value= Current value stored in register/100 AIN4 Value, Read Only, | | | |
| AIN4 | 7(Low) | 30008(Low) | . 32 Bit Int ABCD | Real value= Current value stored in register/100 | | | |
| AIN5 | 8(High) 9(Low) | 30009(High) 30010(Low) | 32 Bit Int ABCD | AIN5 Value, Read Only, Real value= Current value stored in register/100 | | | |
| AIN6 | 10(High) 11(Low) | 30011(High) 30012(Low) | 32 Bit Int ABCD | AIN6 Value, Read Only, Real value= Current value stored in register/100 | | | |
| AIN7 | 12(High) 13(Low) | 30013(High) 30014(Low) | . 32 Bit Int ABCD | AIN7 Value, Read Only, Real value= Current value stored in register/100 | | | |
| AIN8 | 14(High) 15(Low) | 30015(High) 30016(Low) | 32 Bit Int ABCD | AIN8 Value, Read Only, Real value= Current value stored in register/100 | | | |
| RTD1 ADC | 0 | 30001 | 16 Bit int | RTD1 ADC Value, Read Only. | | | |
| RTD 2 ADC | 1 | 30002 | 16 Bit int | RTD2 ADC Value, Read Only. | | | |



| RTD 3 ADC | 2 | 30003 | 16 Bit int | RTD3 ADC Value, Read Only. |
|---------------|----|-------|------------|--|
| RTD 4 ADC | 3 | 30004 | 16 Bit int | RTD4 ADC Value, Read Only. |
| RTD 5 ADC | 4 | 30005 | 16 Bit int | RTD5 ADC Value, Read Only. |
| RTD 6 ADC | 5 | 30006 | 16 Bit int | RTD6 ADC Value, Read Only. |
| RTD 7 ADC | 6 | 30007 | 16 Bit int | RTD7 ADC Value, Read Only. |
| RTD 8 ADC | 7 | 30008 | 16 Bit int | RTD8 ADC Value, Read Only. |
| RTD1 Temp | 8 | 30009 | 16 Bit int | Converted RTD1 Value, Read Only. Real value= Current value stored in register/10. |
| RTD 2 Temp | 9 | 30010 | 16 Bit int | Converted RTD2 ADC Value, Read Only. Real value= Current value stored in register/10. |
| RTD 3 Temp | 10 | 30011 | 16 Bit int | Converted RTD3 ADC Value, Read Only. Real value= Current value stored in register/10. |
| RTD 4 Temp | 11 | 30012 | 16 Bit int | Converted RTD4 ADC Value, Read Only. Real value= Current value stored in register/10. |
| RTD 5 Temp | 12 | 30013 | 16 Bit int | Converted RTD5 ADC Value, Read Only. Real value= Current value stored in register/10. |
| RTD 6 Temp | 13 | 30014 | 16 Bit int | Converted RTD6 ADC Value, Read Only. Real value= Current value stored in register/10. |
| RTD 7 Temp | 14 | 30015 | 16 Bit int | Converted RTD7 ADC Value, Read Only. |



| | | | | Real value= Current value |
|---------|-------|-------------|------------|----------------------------------|
| | | | | stored in register/10. |
| | | | | Converted RTD8 ADC Value, |
| RTD 8 | | | | Read Only. |
| Temp | 15 | 30016 | 16 Bit int | Real value= Current value |
| Temp | | | | stored in register/10. |
| | | | | Temperature value of TC 1, |
| TC 1 | 8 | 30009 | 16 Bit int | read-only, real value = register |
| Tem | 0 | 30003 | | value/10 |
| | | | | |
| TC 2 | 9 | 20010 | 16 Bit int | Temperature value of TC 2, |
| Tem | 9 | 30010 | TO BILINU | read-only, real value = register |
| | | | | value/10 |
| TC 3 | 10 | | | Temperature value of TC 3, |
| Tem | 10 | 30011 | 16 Bit int | read-only, real value = register |
| | | | | value/10 |
| TC 4 | | | | Temperature value of TC 4, |
| Tem | 11 | 30012 | 16 Bit int | read-only, real value = register |
| | | | | value/10 |
| TC 5 | | | | Temperature value of TC 5, |
| Tem | 12 | 30013 | 16 Bit int | read-only, real value = register |
| | | | | value/10 |
| TC 6 | | | | Temperature value of TC 6, |
| Tem | 13 | 30014 | 16 Bit int | read-only, real value = register |
| Tem | | | | value/10 |
| TC 7 | | | | Temperature value of TC 7, |
| Tem | 14 | 30015 | 16 Bit int | read-only, real value = register |
| Tem | | | | value/10 |
| тор | | | | Temperature value of TC 8, |
| TC 8 | 15 | 30016 | 16 Bit int | read-only, real value = register |
| Tem | | | | value/10 |
| Reserve | 40.05 | 00047 00000 | 16 Bit | |
| d | 16~25 | 30017~30026 | unsigned | Reserved |
| Product | | | 16 Bit | _ |
| Model | 26 | 30027 | unsigned | Product Model Number |
| Product | | | 16 Bit | |
| LOT | 27 | 30028 | unsigned | Product LOT |
| Product | | | 16 Bit | |
| SN | 28 | 30029 | unsigned | Product Serial Number |
| | | | | |



| Power | | | | |
|-----------|-------------|-------|----------|---|
| On | 29 | 30030 | 16 Bit | Power On Times |
| Times | | | unsigned | |
| Hardwar | | | 16 Bit | |
| e Version | 30 | 30031 | unsigned | Hardware Version |
| Firmware | | | 16 Bit | |
| Version | 31 | 30032 | unsigned | Firmware Version |
| | 100(Low) | | 32-bit | |
| IP | | | unsigned | A.B.C.D |
| | 101(High) | | int DCBA | |
| | 102(Low) | | 32-bit | |
| Gateway | 400(11).1.) | | unsigned | A.B.C.D |
| | 103(High) | | int DCBA | |
| Subnet | 104(Low) | | 32-bit | |
| mask | 405(15-5) | | unsigned | A.B.C.D |
| Паэк | 105(High) | | int DCBA | |
| Primary | 106(Low) | | 32-bit | |
| DNS | 407(Liimh) | | unsigned | A.B.C.D |
| Dive | 107(High) | | int DCBA | |
| Seconda | 108(Low) | | 32-bit | |
| ry DNS | 109(High) | | unsigned | A.B.C.D |
| ., 5.10 | , | | int DCBA | |
| | | • | | If a model do not have some to the channel is empty. For |
| Notice | | - | | hen the AIN3 to AIN8 registers are |

4.1.1.4 Holding Register Address

| Holding Register (Function Code 3: Read Holding Register, Function Code 6: Write single Holding Register, Function Code 16: Write multi Holding Registers) | | | | | | |
|---|----------------------------------|---|------------------------|--|--|--|
| Channel | Register Address (Decimal) | PLC or configuration use address (Decimal) | Data Type | Description | | |
| AO 1 | 0 | 40001 | 16 Bit unsigne d | AO1/AO2 output value, resolution 12bits, Range = 0 - 4095 corresponds to output voltage 0-10V, | | |



| AO 2 | 1 | 40002 | 16 Bit unsigne d | Maximum loading is 1 Ampere. |
|-------------------------------------|------------------------------------|--|-----------------------------|---|
| DIN1 Pulse Counter Trigger | 2 | 40003 | 16 Bit unsigne d | 0= Falling, 1=Rising, can be changed in operation. |
| DIN1 | 3(High) | 40004(High) | 00 01 | Counting does not affect the normal input, DIN1 high-speed mode pulse |
| Pulse Counter | 4(Low) | 40005(Low) | 32 Bit unsigne d ABCD | frequency up to 700KHz, low-speed mode the frequency up to 10KHz. Can change the High-speed or low-speed by internal switch. Default is high-speed mode. |
| DO1 | 5(High) | 40006(High) | 32 Bit | |
| Pulse Counter | 6(Low) | 40007(Low) | unsigne d ABCD | Read Only, automatically clear the value. |
| DO1 Pulse Frequency | 7 | 40008 | 16 Bit unsigne d | 1-30000, unit:10Hz, means the DO1 output frequency range is 10Hz-300KHz. Can be changed in operation. |
| DO1 Pulse Duty Ration | 8 | 40009 | 16 Bit unsigne d | Range=10-90, stands for pulse Duty Ration is 10%-90%. Cannot be 0% and 100%. Can be changed in operation. Recommend set as 20% while driving the motor. |
| DO2 Pulse Output Direction | 9 | 40010 | 16 Bit unsigne d | 1 =stands for output high level, 0=stands for output low level. Can be changed in operation. |
| DO1 | 10(High) | 40011(High) | | |
| Pulse Output Quantity | 11(Low) | 40012(Low) | 32 Bit unsigne d ABCD | Range=0-4294967295. Only can be changed after finished present operation. |
| DO1 Pulse Output Control | 12 | 40013 | 16 Bit unsigne d | 0=No Action, 1=Output specified pulse quantity. 2= Continuous output pulse. Complete the action automatically reset to zero, the user can read the register to determine whether the action is complete. |
| DIN2 | 13(High) | 40014(High) | 32 Bit | The anti-shake time can be set from 1 to 2000ms, the default is 1ms, and |
| count | pulseunsignecount14(Low)40015(Low) | the corresponding pulse frequency is up to 1KHz. | | |



| DIN3 | 15(High) | 40016(High) | 32 Bit | The anti-shake time can be set from |
|----------------|----------|-------------|-------------------|---|
| pulse count | 16(Low) | 40017(Low) | unsigne d ABCD | 1 to 2000ms, the default is 1ms, and the corresponding pulse frequency is up to 1KHz. |
| DIN4 | 17(High) | 40018(High) | 32 Bit | The anti-shake time can be set from 1 to 2000ms, the default is 1ms, and |
| pulse count | 18(Low) | 40019(Low) | unsigne d ABCD | the corresponding pulse frequency is up to 1KHz. |
| DIN5 | 19(High) | 40020(High) | 32 Bit | The anti-shake time can be set from 1 to 2000ms, the default is 1ms, and |
| pulse count | 20(Low) | 40021(Low) | unsigne d ABCD | the corresponding pulse frequency is up to 1KHz. |
| DIN6 | 21(High) | 40022(High) | 32 Bit | The anti-shake time can be set from 1 to 2000ms, the default is 1ms, and |
| pulse count | 22(Low) | 40023(Low) | d ABCD | the corresponding pulse frequency is up to 1KHz. |
| DIN7 | 23(High) | 40024(High) | 32 Bit | The anti-shake time can be set from 1 to 2000ms, the default is 1ms, and |
| pulse count | 24(Low) | 40025(Low) | d ABCD | the corresponding pulse frequency is up to 1KHz. |
| DIN8 | 25(High) | 40026(High) | 32 Bit | The anti-shake time can be set from 1 to 2000ms, the default is 1ms, and |
| pulse count | 26(Low) | 40027(Low) | unsigne d ABCD | the corresponding pulse frequency is up to 1KHz. |
| DIN9 | 27(High) | 40028(High) | 32 Bit | The anti-shake time can be set from 1 to 2000ms, the default is 1ms, and |
| pulse count | 28(Low) | 40029(Low) | d ABCD | the corresponding pulse frequency is up to 1KHz. |
| DIN10 | 29(High) | 40030(High) | 32 Bit | The anti-shake time can be set from 1 to 2000ms, the default is 1ms, and |
| pulse count | 30(Low) | 40031(Low) | d ABCD | the corresponding pulse frequency is up to 1KHz. |
| DIN11 pulse | 31(High) | 40032(High) | 32 Bit unsigne | The anti-shake time can be set from 1 to 2000ms, the default is 1ms, and |
| count | 32(Low) | 40033(Low) | d ABCD | the corresponding pulse frequency is |



| | | | | up to 1KHz. | | |
|----------------|--|-------------|--------|---|--|--|
| DIN12 | 33(High) | 40034(High) | 32 Bit | The anti-shake time can be set from 1 to 2000ms, the default is 1ms, and | | |
| pulse count | 34(Low) | 40035(Low) | d ABCD | the corresponding pulse frequency is up to 1KHz. | | |
| Notice | This list corresponds to all M series models. If a model do not have some channels, the register address corresponding to the channel is empty. For example, M240T,M340T without AO, DI, DO. | | | | | |

4.1.2 Read Device Input Coils

| Content | Bytes | Data (H: HEX) | Description |
|------------------------------|-------|------------------|--|
| Device Address | 1 | 01H | 01H Device, Range: 1-247, according to setting address |
| Function Code | 1 | 02H | Read input coil, function code 02 |
| Register starting Address | 2 | 00 00H | Initial address |
| Number of Registers | 2 | 00 10H | Number of read registers |
| 16 CRC Verify | 2 | 79 C6H | CRC0 CRC1 low byte in front, high byte behind |

Master Send Data Format:

Receiver Return Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|-----------------------|-------|------------------|---|
| Device Address | 1 | 01H | 01H Device, according to the data Master sent |
| Function Code | 1 | 02H | Read holding coil |
| Return Byte Length | 1 | 02H | Return Data Length |
| Returning Data | 2 | 03 90H | Returned input coil status |
| 16CRC Verify | 2 | B9 24H | CRC0 CRC1 low byte in front, high byte behind |

Example: Query 16 DIN data of this device at the same time, then: **Server send:** 01 02 00 00 00 10 79 C6

Shenzhen Beilai Technology Co., Ltd.



01= Device address;

02= Query DIN status command;

00 00=DIN starting address;

00 10 = Continuously read 16 DIN states;

79 C6= CRC verify.

Device answer: 01 02 02 03 90 B9 24

01= Device address;

02= Query DIN status command;

02= Return Byte Length;

03 90= DIN status, each bit represents a DIN status, 0 represents open, 1 represents closed; the first byte 03H is converted into binary: 0000 0011, corresponding to DIN1-DIN8 status from low to high; the second byte 90H is converted into binary: 1001 0000,

| DIN8 | DIN7 | DIN6 | DIN5 | DIN4 | DIN3 | DIN2 | DIN1 |
|--------|-------|-------|--------|-------|-------|--------|--------|
| 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 |
| open | open | open | open | open | open | closed | closed |
| DIN16 | DIN15 | DIN14 | DIN13 | DIN12 | DIN11 | DIN10 | DIN9 |
| 1 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
| closed | open | open | closed | open | open | open | open |

corresponding to DIN9-DIN16 status from low to high.

B9 24 =CRC verify.

If you want to query certain DIN statuses, you only need to change the "register starting address" and "read register number", recalculate the CRC check.

4.1.3 Read Device Holding Coils

| Content | Bytes | Data (H: HEX) | Description | | |
|---------------|-------|------------------|--|--|--|
| Device | 1 | 01H | 01H Device, Range: 1-247, according to setting | | |
| Address | I | UIH | address | | |
| Function Code | 1 | 01H | Read the holding coil, function code 01 | | |
| Register | | | | | |
| starting | 2 | 00 00H | Initial address | | |
| Address | | | | | |
| Number of | 2 | 00 10 | Numbers of road registers | | |
| registers | Ζ | 00 10H | Numbers of read registers | | |
| 16 CRC Verify | 2 | 3D C6H | CRC0 CRC1 low byte in front, high byte behind | | |

Master Send Data Format:



Receiver Return Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|-----------------------|-------|------------------|---|
| Device Address | 1 | 01H | 01H Device, according to the data Master sent |
| Function Code | 1 | 01H | Read holding coils |
| Return byte length | 1 | 02H | Return Data Length |
| Return data | 2 | 05 C3H | Returned holding coil status |
| 16 CRC Verify | 2 | FA FDH | CRC0 CRC1 low byte in front, high byte behind |

Example: Query the 16 DO status of this device at the same time, the device address is 1,

Server send: 01 01 00 00 00 10 3D C6

01= Device address;

01= Read DO function code;

00 00=DO register starting address;

00 10 = Read 16 DO data continuously;

3D C6 = CRC verify.

Device answer: 01 01 02 05 C3 FA FD

01= Device address;

01= Read DO function code;

02= Return Byte Length;

05 C3= The returned DO status data, each bit represents a DO status, 0 represents open, 1 represents closed; the first byte 05H is converted into binary: 0000 0101, corresponding to DO1-DO8 status from low to high; second The byte C3H converted into binary is: 1100 0011, corresponding to the state of DO9-DO16 from low to high.

| DO8 | DO7 | DO6 | DO5 | DO4 | DO3 | DO2 | DO1 |
|--------|--------|------|------|------|--------|--------|--------|
| 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 |
| open | open | open | open | open | closed | open | closed |
| DO16 | DO15 | DO14 | DO13 | DO12 | DO11 | DO10 | DO9 |
| 1 | 1 | 0 | 0 | 0 | 0 | 1 | 1 |
| closed | closed | open | open | open | open | closed | closed |

FA FD = CRC verify

If you want to read the state of a DO or some certain DO, you only need to modify the "register 50 Shenzhen Beilai Technology Co., Ltd. V3.1



starting address" and "number of reading registers", and then recalculate the CRC check.

4.1.4 Control Device Holding Coils

1) Control single DO

Master Send Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|------------------------|-------|------------------|---|
| Device Address | 1 | 01H | 01H Device, Range: 1-247, according to setting address |
| Function Code | 1 | 05H | Write a single holding coil, function code 05 |
| DO register address | 2 | 00 00H | Register address |
| Action performed | 2 | FF 00H | This value is: FF 00H or 00 00H, FF 00H means control DO to close, 00 00H means control DO to open. |
| 16 CRC Verify | 2 | 8C 3AH | CRC0 CRC1 low byte in front, high byte behind |

Receiver Return Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|------------------------|-------|------------------|---|
| Device Address | 1 | 01H | 01H Device, according to the data Master sent |
| Function Code | 1 | 05H | Execute a single DO command |
| DO register address | 2 | 00 00H | Register address |
| Action performed | 2 | FF 00H | This value is: FF 00H or 00 00H, FF 00H means control DO to close, 00 00H means control DO to open. |
| 16 CRC Verify | 2 | 8C 3AH | CRC0 CRC1 low byte in front, high byte behind |

Example: Control DO1 to close,

Server send: 01 05 00 00 FF 00 8C 3A

01= Device address;

05=Control a single DO;

00 00=DO1 register address;



FF 00 = Control DO1 close; 8C 3A = 16 Bit CRC verify. **Device answer:** 01 05 00 00 FF 00 8C 3A 01= Device address; 05= Perform a DO command; 00 00= DO1 register address; FF 00 = DO1 closed. 8C 3A = 16 Bit CRC verify.

If you need to control other DO outputs separately, you only need to change the "DO register address" and the "action performed", and recalculate the CRC check value.

2) Control multiple DO at the same time

Master Send Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|-------------------------------------|-------|------------------|--|
| Device Address | 1 | 01H | 01H Device, Range: 1-247, according to setting address |
| Function Code | 1 | 0FH | Write multiple holding coils, use function code 15 |
| DO register starting address | 2 | 00 00H | Register starting address |
| Number of DO | 2 | 00 10H | Number of controlled DO |
| Number of bytes to be written | 1 | 02H | 16 DO needs 16 binary bits to represent, a total of 2 bytes need to be written |
| Data written | 2 | 55 AAH | Send status data to control DO |
| 16 CRC Verify | 2 | 5D 0FH | CRC0 CRC1 low byte in front, high byte behind |

Receiver Return Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|------------------|-------|------------------|---|
| Device Address | 1 | 01H | 01H Device, according to the data Master sent |
| Function Code | 1 | 0FH | Write multiple holding coils |
| DO register | 2 | 00 00H | Degister starting address |
| starting address | 2 | | Register starting address |



| Number of | 2 | 00 10H | Indicates how many DOs have performed |
|---------------|---|--------|---|
| performed DOs | 2 | | actions |
| 16 CRC Verify | 2 | 54 07H | CRC0 CRC1 low byte in front, high byte behind |

Example: Close 16 DOs of this device at the same,

Server send: 01 0F 00 00 00 10 02 55 AA 5D 0F

01= Device address;

0F= Control multiple DOs;

00 00=DO1 register starting address;

00 10 = Control 16 DOs of this device at the same time;

02=Number of data sent;

55 AA= DO status data sent, each bit represents a DO status, 0 represents open, 1 represents closed; the first byte 55H is converted into binary: 0101 0101, corresponding to DO1-DO8 status from low to high ; The second byte AAH is converted into binary system: 1010 1010, corresponding to the state of DO9-DO16 from low to high.

| DO8 | DO7 | DO6 | DO5 | DO4 | DO3 | DO2 | DO1 |
|--------|--------|--------|--------|--------|--------|--------|--------|
| 0 | 1 | 0 | 1 | 0 | 1 | 0 | 1 |
| open | closed | open | closed | open | closed | open | closed |
| DO16 | DO15 | DO14 | DO13 | DO12 | DO11 | DO10 | DO9 |
| 1 | 0 | 1 | 0 | 1 | 0 | 1 | 0 |
| closed | open | closed | open | closed | open | closed | open |

5D 0F = CRC verify.

Device answer: 01 0F 00 00 00 10 54 07

01= Device address;

0F= Control multiple DOs;

00 00= DO1 register starting address;

00 10 = 16 DO performed actions.

54 07 = CRC verify.

4.1.5 Read Device Input Register

Master Send Data Format:

| | Content | Bytes | Data (H: HEX) | Description |
|-----|-------------|-------|------------------|--|
| Dev | ice Address | 1 | 01H | 01H Device, Range: 1-247, according to setting |



Ethernet I/O Module M series

| | | | address |
|------------------|---|--------|---|
| Function Code | 1 | 04H | Read input register, function code 04 |
| Mapping Register | 2 | 00 00H | Register starting address, every 2 16-bit |
| starting Address | Ζ | | addresses corresponds to 1 32-bit register |
| | | | A total of 16 16-bit addresses are read, and |
| Number of read | 2 | 00 10H | every 2 16-bit addresses are combined into a |
| registers | 2 | 00 10H | 32-bit address, a total of 8 32-bit addresses, that |
| | | | is, the number of Als is 8 |
| 16 CRC Verify | 2 | F1 C6H | CRC0 CRC1 low byte in front, high byte behind |

Receiver Return Data Format:

| Content | Bytes | Data (H: HEX) | Description | |
|-----------------|-------|----------------------|--------------------------------------|--|
| Device Address | 1 | 01H | 01H Device, according to the data | |
| Device Address | I | UIII | Master send | |
| Function Code | 1 | 04H | Read input register | |
| Return the | 1 | 20H | Potura data langth | |
| number of bytes | I | 2011 | Return data length | |
| | 32 | 00 00 04 4C 00 00 08 | | |
| | | 98 00 00 0C E4 00 00 | Return AI data, AI data is 32-bit | |
| Return data | | 11 30 00 00 15 7C 00 | signed integer, sorted as ABCD, true | |
| | | 00 19 C8 00 00 1E 14 | value = register value/100. | |
| | | 00 00 22 60H | | |
| | 2 | 46 A0H | CRC0 CRC1 low byte in front, high | |
| 16 CRC Verify | 2 | 40 AUH | byte behind | |

Example: Query 8 Als of this device at the same time,

Server send: 01 04 00 00 00 10 F1 C6

01= Device address;

04= Read input register;

00 00=Register starting address, please refer to this device register address for detailed address;

00 10 = Read 16 input register values continuously, that is, 8 Al 32-bit addresses;

F1 C6 = 16 Bit CRC verify.

Device answer: 01 04 20 00 00 04 4C 00 00 08 98 00 00 0C E4 00 00 11 30 00 00 15 7C 00 00 19 C8 00 00 1E 14 00 00 22 60 46 A0

01= Device address;

04= Read input register;

20= Bytes of returned data;

00 00 04 4C 00 00 08 98 00 00 0C E4 00 00 11 30 00 00 15 7C 00 00 19 C8 00 00 1E 14 00 00 22 60

The returned data is detailed in the following table:

| Types | Al1 | Al2 | AI3 | Al4 | AI5 | Al6 | AI7 | Al8 |
|---------------------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Received hexadecimal data | 00 00 04 4C | 00 00 08 98 | 00 00 0C E4 | 00 00 11 30 | 00 00 15 7C | 00 00 19 C8 | 00 00 1E 14 | 00 00 22 60 |
| Converted to true value | 11 | 22 | 33 | 44 | 55 | 66 | 77 | 88 |

46 A0 = CRC verify

If you want to read certain input registers, you only need to modify the "register starting address" and "number of read registers", and then recalculate the CRC check.

4.1.6 Read Device Holding Register

| Content | Bytes | Data (H: HEX) | Description |
|--------------------------------------|-------|------------------|--|
| Device Address | 1 | 01H | 01H Device, Range: 1-247, according to setting address |
| Function Code | 1 | 03H | Read holding register, function code 03 |
| Mapping Register starting Address | 2 | 00 00H | Register starting address. For detailed address, please refer to device register address |
| Number of read registers | 2 | 00 23H | A total of 35 16-bit addresses are read |
| 16 CRC Verify | 2 | 04 13H | CRC0 CRC1 low byte in front, high byte behind |

Master Send Data Format:

Receiver Return Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|----------------|-------|------------------|---|
| Device Address | 1 | 01H | 01H Device, according to the data Master sent |
| Function Code | 1 | 03H | Read holding register |





| Return the number of bytes | 1 | 46H | Return data length |
|----------------------------|----|----------------|--|
| | | 00 00 00 00 00 | |
| | | 00 00 65 C2 A8 | |
| | | 00 00 00 00 00 | |
| | | 00 00 00 00 00 | |
| | | 00 00 00 00 00 | |
| | | 00 00 77 9C 3D | |
| | | 00 05 16 15 00 | Return data, Please refer to the holding |
| Return data | 70 | 00 00 04 00 00 | register address and corresponding data |
| | | 00 05 00 00 00 | type analysis data. |
| | | 06 00 00 00 07 | |
| | | 00 00 00 08 00 | |
| | | 00 00 09 00 00 | |
| | | 00 0A 00 00 00 | |
| | | 0B 00 00 00 | |
| | | 0CH | |
| 16 CRC Verify | 2 | F6 9DH | CRC0 CRC1 low byte in front, high byte |
| TO CRC Verily | 2 | | behind |

Example: Query 35 holding registers of the device at the same time,

Server send: 01 03 00 00 00 23 04 13

01= Device address;

03= Read holding register;

00 00=Register starting address, please refer to this device register address for detailed address;

00 23 = A total of 35 16-bit addresses are read;

04 13 = 16 Bit CRC verify.

 Device answer:
 01
 03
 46
 00
 00
 00
 00
 65
 C2
 A8
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00
 00

01= Device address;

03= Read holding register;

46= Return the number of bytes;

9C 3D 00 05 16 15 00 00 00 04 00 00 00 05 00 00 00 06 00 00 07 00 00 00 08 00 00

00 09 00 00 00 0A 00 00 00 0B 00 00 0C

The returned data is detailed in the following table:



Ethernet I/O Module M series

| Types | AO1 | AO2 | DIN1 Pulse setting | DIN1 Pulse count | DO1 Pulse count | DO1 Pulse frequen cy | DO1 Pulse duty cycle | DO2 Pulse output direction |
|----------------------------------|-------------------------------------|-----------------------------------|--------------------------|-------------------------|-------------------------|-------------------------------|-------------------------------|-------------------------------------|
| Received hexadeci mal data | 00 00 | 00 00 | 00 00 | 00 65 C2 A8 | 00 00 00 00 00 | 00 00 | 00 00 | 00 00 |
| Converte d to true value | 0 | 0 | 0 | 666896 8 | 55 | 66 | 77 | 88 |
| Types | DO1 Number of pulse output | DO1 Pulse output control | DIN2 Pulse count | DIN3 Pulse count | DIN4P ulse count | DIN5 Pulse count | DIN6 Pulse count | DIN7 Pulse count |
| Received hexadeci mal data | 00 00 00 00 00 | 00 00 | 00 77 9C 3D | 00 05 16 15 | 00 00 00 04 | 00 00 00 05 | 00 00 00 06 | 00 00 00 07 |
| Converte d to true value | 0 | 0 | 783878 1 | 333333 | 4 | 5 | 6 | 7 |
| Types | DIN8 Pulse count | DIN9 Pulse count | DIN10 Pulse count | DIN11 Pulse count | DIN12 Pulse count | | | |
| Received hexadeci mal data | 00 00 00 08 | 00 00 00 09 | 00 00 00 0A | 00 00 00 0B | 00 00 00 0C | | | |
| Converte d to true value | 8 | 9 | 10 | 11 | 12 | | | |

F6 9D = CRC verify.

If you want to read certain holding registers, you only need to modify the "register starting address" and "number of read registers", and then recalculate the CRC check.

4.1.7 Control Device Holding Register

1) Control a single holding register

Master Send Data Format:



Ethernet I/O Module M series

| Content | Bytes | Data (H: HEX) | Description |
|---------------------|-------|------------------|--|
| Device Address | 1 | 01H | 01H Device, Range: 1-247, according to setting address |
| Function Code | 1 | 06H | Write a single holding register, use function code 06 |
| Register address | 2 | 00 00H | Register address |
| Action performed | 2 | 00 64H | Set execution data as needed |
| 16 CRC Verify | 2 | 88 21H | CRC0 CRC1 low byte in front, high byte behind |

Receiver Return Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|------------------|-------|------------------|---|
| Device Address | 1 | 01H | 01H Device, according to the data Master sent |
| Function Code | 1 | 06H | Write a single holding register, use function code 06 |
| Register address | 2 | 00 00H | Register address |
| Action performed | 2 | 00 64H | Executed data |
| 16 CRC Verify | 2 | 88 21H | CRC0 CRC1 low byte in front, high byte behind |

Example: Control AO1 output value to 100,

Server send: 01 06 00 00 00 64 88 21

01= Device address;

06= Write a single holding register;

00 00=AO1 address;

00 64 = Control AO1 output value to 100;

88 21 = CRC verify.

Device answer: 01 06 00 00 00 64 88 21

01= Device address;

06= Execute a single holding register;

00 00= AO1 address;

00 64 =AO1 has executed output 100.

88 21 = CRC verify.

If you need to control other holding registers separately, you only need to change the "register address" and "action performed", and recalculate the CRC check value.



2) Control multi-channel holding registers

Master Send Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|----------------------------------|-------|------------------|--|
| Device Address | 1 | 01H | 01H Device, Range: 1-247, according to setting address |
| Function Code | 1 | 10H | Write multiple holding registers, use function code 16 |
| Register starting address | 2 | 00 00H | Register starting address |
| Control quantity | 2 | 00 02H | Number of controlled register |
| Number of bytes to be written | 1 | 04H | 1 16-bit address needs to write 2 bytes, 216-bit addresses need to write 4 bytes in total |
| Data written | 2 | 00 64 00 C8H | Send data to control execution |
| 16 CRC Verify | 2 | B3 E6H | CRC0 CRC1 low byte in front, high byte behind |

Receiver Return Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|----------------------------------|-------|------------------|---|
| Device Address | 1 | 01H | 01H Device, according to the data Master send |
| Function Code | 1 | 10H | Write multiple holding registers |
| Register starting address | 2 | 00 00H | Register starting address |
| Number of bytes to be written | 2 | 00 02H | Indicates how many holding registers have executed data |
| 16 CRC Verify | 2 | 41 C8H | CRC0 CRC1 low byte in front, high byte behind |

Example: Control 2 AOs of this equipment at the same time,

Server send: 01 10 00 00 00 02 04 00 64 00 C8 B3 E6

01= Device address;

- 10= Control multiple holding registers;
- 00 00=AO1 register starting address;



00 02 = Control 2 AO;

04=Number of data sent;

00 64 00 C8= The execution data sent is as follows:

| Туреѕ | AO1 | AO2 |
|-------------------------|-------|-------|
| Hexadecimal data sent | 00 64 | 00 C8 |
| Converted to true value | 100 | 200 |

B3 E6 = CRC verify.

Device answer: 01 10 00 00 00 02 41 C8

01= Device address;

10= Write multiple holding registers;

00 00= AO1 register starting address;

00 02 = 2 AO executed data.

41 C8 = CRC verify.

4.2 Read Device Mapping Register

Platform can access slave by accessing the mapping address of the local device through the Modbus protocol. The corresponding relationship between the mapping address and the slave device address needs to be configured through the slave device configuration page.

4.2.1 Mapping Register Address

4.2.1.1 Transit BIT Register Address

| Transit BIT | Transit BIT Register Address (Function Code 1: Read Coil, Function Code 5: Write Single Coil, Function Code 15: Write Multi Coils.) | | | | | | |
|------------------------------------|--|---------------------------------------|--|--|--|--|--|
| Transit BIT Register Address | Data Type | PLC or configuration using address | Description | | | | |
| 100~399 | Bit | 00101~00400 | The BIT type mapping registers in the internal memory of the module. The register address of the slave is mapped to the mapped storage area of the device | | | | |
| Notice | Cannot Read and write the same address. | | | | | | |



4.2.1.2 Transit 16-Bit Register Address

| Transit 16-Bit Register Address(Function Code 3: Read Register, Function Code 6: Write Single Register, Function Code 16: Write Multi Registers) | | | | | | |
|---|--|--------------|--|--|--|--|
| Transit 16-Bit Register Address | PLC or configuration using address | Data Type | Description | | | |
| 100~399 | 40101~40400 | 16Bit | 16-bit storage area of the mapping register. The register address of the slave is mapped to the mapped storage area of the device | | | |
| Notice | Cannot read and write the same address. | | | | | |

4.2.2 Read Bit Mapping Address Data

Master Send Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|-------------------------------|-------|------------------|--|
| Device Address | 1 | 01H | 01H Device, Range: 1-247, according to setting address |
| Function Code | 1 | 01H | Read the holding coil, use function code 01 |
| Bit register starting address | 2 | 00 64H | Initial address For address correspondence, please refer to the mapping register address |
| Number of registers | 2 | 00 0AH | A total of 300 bit mapping addresses |
| 16 CRC Verify | 2 | FD D2H | CRC0 CRC1 low byte in front, high byte behind |

Receiver Return Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|----------------|-------|------------------|---|
| Device Address | 1 | 01H | 01H Device, according to the data Master send |
| Function Code | 1 | 01H | Read holding coil |
| Return byte | 1 | 02H | Return Data Length |



| length | | | |
|---------------|------|---------|--|
| Return Data | 2 | 73 01H | Return Bit status |
| 16 CRC Verify | 2 50 | 5D 0CH | CRC0 CRC1 low byte in front, high byte |
| | 2 | 00 0011 | behind |

Example: Starting from address 100, read the value of 10 Bit mapping data,

Server send: 01 01 00 64 00 0A FD D2

01= Device address;

01= Read holding coil;

00 64=Read data starting from the starting address 100;

00 0A = Continuously read 10 bit status;

FD D2 = CRC verify.

Device answer: 01 01 02 73 01 5D 0C

01= Device address;

01= Read holding coil;

02= Return Byte Length;

73 01= The returned 10 Bit data status. The high byte represents the low address data,

and the low byte represents the high address data. According to the Modbus protocol, the

| Register mapping | invalid | invalid | invalid | invalid | invalid | invalid | 109 | 108 |
|------------------|---------|---------|---------|---------|---------|---------|-----|-----|
| address | | | | | | | | |
| value | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| Register mapping | 107 | 106 | 105 | 104 | 103 | 102 | 101 | 100 |
| address | | | | | | | | |
| value | 0 | 1 | 1 | 1 | 0 | 0 | 1 | 1 |

Address values higher than 10 bits are considered invalid values. 5D 0C = CRC verify.

4.2.3 Rewrite Bit Mapping Address Data

If you want to control the status of the holding coils connected to the slave, you must configure the mapping for adding slave 01 function code. After the mapping address value is changed, the corresponding slave address data will be written. Master Send Data Format:

| Content | Bytes | Data (H: HEX) | Description | |
|----------------|---|--|--|--|
| Device Address | 1 | 01H | 01H Device, Range: 1-247, according to setting address | |
| Function Code | 1 | 05H Write a single holding coil, use function code | | |
| 62 | Shenzhen Beilai Technology Co., Ltd. V3.1 | | | |



Ethernet I/O Module M series

| Bit register | 2 | 2 00 64H | Initial address for address correspondence, please |
|---------------|---|----------|--|
| address | 2 | | refer to the mapping register address |
| Value written | 2 | | This value is: FF 00H or 00 00H, FF 00H means |
| value whiteh | 2 | FF 00H | written 1, 00 00H means written 0. |
| 16 CRC Verify | 2 | CD E5H | CRC0 CRC1 low byte in front, high byte behind |

Receiver Return Data Format:

| Content | Bytes | Data (H: HEX) | Description | |
|----------------|-------|------------------|---|--------------------------|
| Device Address | 1 | 01H | 01H Device, according to the data Master sent | |
| Function Code | 1 | 05H | Write a single holding coil, use function code 05 | |
| Bit register | 2 | 00.6411 | For address correspondence, please refer to the | |
| address | 2 | 00 64H | 00 0411 | mapping register address |
| Value written | 2 | FF 00H | This value is: FF 00H or 00 00H, FF 00H means | |
| value written | 2 | | written 1, 00 00H means written 0. | |
| 16 CRC Verify | 2 | CD E5H | CRC0 CRC1 low byte in front, high behind | |

Example: Rewrite the state value of Bit mapping address 100 to 1,

Server send: 01 05 00 64 FF 00 CD E5

01= Device address;

05= Write a single holding coil;

00 64=Mapping address to be written;

FF 00 = write 1;

8D EE = 16 Bit CRC verify.

Device answer: 01 05 00 64 FF 00 CD E5

- 01= Device address;
- 05= Write a single holding coil;

00 64= Mapping address to be written;

FF 00 = write 1.

8D EE = 16 Bit CRC verify.

If you need to rewrite more than one, please read Modbus protocol 15 function code.

4.2.4 Read 16-bit Mapping Address Data

Master Send Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|----------------|-------|------------------|---|
| Device Address | 1 | 01H | 01H Device, according to the data Master sent |
| Function Code | 1 | 03H | Read holding register, function code 03 |



| Mapping register | 2 | 00 64H | For address correspondence, please refer to the | | |
|-------------------|---|----------|---|--|--|
| starting address | 2 | 00 04 11 | mapping register address | | |
| Number of | 2 | 00.0411 | Number of road registers | | |
| mapping registers | 2 | 00 0AH | Number of read registers | | |
| 16 CRC Verify | 2 | 84 12H | CRC0 CRC1 low byte in front, high byte behind | | |

Receiver Return Data Format

| Content | Bytes | Data (H: HEX) | Description | | |
|------------------------|-------|--|---|--|--|
| Device Address | 1 | 01H | 01H Device, according to the data Master sent | | |
| Function Code | 1 | 03H | Read holding register | | |
| Bytes of returned data | 1 | 14H | Return data length | | |
| Returned data | 20 | 00 14 00 1E 00 28 00 32 00 4B 00 41 00 0A 00 25 00 14 00 2AH | Return data | | |
| 16 CRC Verify | 2 | FB 34H | CRC0 CRC1 low byte in front, high byte behind | | |

Example: The mapping address starts from 100, and the data of 10 addresses is read,

Server send: 01 03 00 64 00 0A 84 12

01= Device address;

03= Read holding register;

00 64=The starting address of the mapping register, the current decimal number is 100;

00 0A = Read 10 register values;

84 12 = 16 Bit CRC verify.

Device answer: 01 03 14 00 14 00 1E 00 28 00 32 00 4B 00 41 00 0A 00 25 00 14 00 2A FB 34

01= Device address;

03= Read holding register;

14= Returns 20 bytes;

00 14 00 1E 00 28 00 32 00 4B 00 41 00 0A 00 25 00 14 00 2A

The returned data:

| Mapping | | | | | | | | | | |
|-----------|-------|-------|-------|-------|-----|-----|-------------|-------|-------|-----|
| register | 100 | 101 | 102 | 103 | 104 | 105 | 106 | 107 | 108 | 109 |
| address | | | | | | | | | | |
| Hexadeci | 00 14 | 00.45 | 00 28 | 00 32 | 00 | 00 | 00 0A 00 25 | 00.25 | 00 14 | 00 |
| mal value | 00 14 | 00 1E | | | 4B | 41 | | 00 25 | | 2A |
| Decimal | 20 | 30 | 40 | 50 | 75 | 65 | 10 | 37 | 20 | 42 |



| | | | | | |
|-------|------|--|--|--|--|
| | | | | | |
| | | | | | |
| value | | | | | |
| vuluo | | | | | |
| | | | | | |

FB 34 = CRC verify.

4.2.5 Rewrite 16-bit Mapping Address Data

If you want to rewrite data of the slave, you must configure the mapping for adding slave 03 function code. After the mapping address value is changed, the corresponding slave address data will be rewritten.

If the data type of the mapped slave at the mapped address 100 is signed integer, the order is AB.

| Content | Bytes | Data (H: HEX) | Description |
|-----------------------------|-------|------------------|--|
| Device Address | 1 | 01H | 01H Device, Range: 1-247, according to setting address |
| Function Code | 1 | 06H | Write a single holding register, function code 06 |
| Mapping register address | 2 | 00 64H | For address correspondence, please refer to the mapping register address |
| Value written | 2 | 00 64H | The data sample write value is a decimal number 100 |
| 16 CRC Verify | 2 | C9 FEH | CRC0 CRC1 low byte in front, high byte behind |

Master Send Data Format:

Receiver Return Data Format:

| Content | Bytes | Data (H: HEX) | Description |
|-----------------------------|-------|------------------|--|
| Device Address | 1 | 01H | 01H Device, according to the data Master sent |
| Function Code | 1 | 06H | Write a single holding register, function code 06 |
| Mapping register address | 2 | 00 64H | For address correspondence, please refer to the mapping register address |
| Value written | 2 | 00 64H | Write 100 successfully |
| 16 CRC Verify | 2 | C9 FEH | CRC0 CRC1 low byte in front, high byte behind |

Example: If the data type of the mapped address 20001 and the mapped slave is a signed integer, sorting AB, rewrite the mapped address 20001 register to 100 then,

Server send: 01 06 00 64 00 64 C9 FE

01= Device address;

06= Rewrite a single holding register value;

00 64=Rewrite address 100 register value;

00 64 = Write the decimal value 100;

Shenzhen Beilai Technology Co., Ltd.



C9 FE = CRC verify.

Device answer: 01 06 00 64 00 64 C9 FE

01= Device address;

06= Rewrite a single holding register value;

00 64= Rewrite address 100 register value;

00 64 =Has been rewritten to the decimal value 100.

C9 FE = CRC verify.

If you need to write multiple data type mapping addresses, please read Modbus protocol 16 function code.

5 MQTT Protocol

MQTT is a client-server based message publish/subscribe transfer protocol. MQTT protocol is lightweight, simple, open, and easy to implement, these characteristics make it applicable to a wide range application scenarios. In many cases, including restricted environments, such as: machine-to-machine (M2M) communication and Internet of Things (IoT). It has been widely used in communication sensors via satellite links, occasionally dialed medical devices, smart home, and some miniaturized devices. The MQTT protocol runs on TCP/IP or other network protocols and provides orderly, lossless, bidirectional connections. There are three kinds of identities in the MQTT protocol: Publisher (Publish), Broker (Broker) (Server), and Subscriber (Subscribe). Among them, the publisher and subscriber of the message are both clients, the message broker is the server, and the message publisher can also be a subscriber. Take M series connected to BLIIoT cloud 2.0 platform as an example:

When device publish I/O point data:



When customer control the device:





5.1 Connect to Cloud Platform

1) Connect to platform: You can connect to the BLIIoT Cloud 2.0 platform (The server is mqtt.dtuip.com, the port number is 1883), or enter the corresponding IP and port of other cloud platforms

2) Connection protocol: MQTT protocol

3) MQTT client ID: The unique identification of the device, which can be serial number, device ID, or IMEI code. If you need to connect to BLIIoT Cloud 2.0, please contact the sales representative.

4) MQTT user name: The account that the device requests to connect to the proxy server. BLIIoT Cloud 2.0: MQTT .

5) MQTT password: The account password that the device requests to connect to the proxy server. BLIIoT Cloud 2.0: MQTTPW .

6) Subscription topic: Refers to the topic subscribed when the device receives downlink data. BLIIoT Cloud 2.0: Cloud platform serial number/+

7) Publish topic: Refers to the topic that the device publishes uplink data to the platform. BLIIoT Cloud 2.0: Cloud platform serial number

8) Active upload data cycle: MQTT data publish interval cycle, unit second, range 10~9999 seconds

9) MQTT data retransmission: Check Enable retransmission, after enabling it, when reconnecting to the cloud platform, the data during the disconnection period will be retransmitted

After the configuration is complete, the client will initiate a connection to the server: CONNECT: The client sends a CONNECT connection message request to the server; CONNACK: The server responds with a CONNACK to confirm the connection message, indicating that the connection is successful;

After the client establishes a connection, it is a long connection, and the client can publish or subscribe to the message on the server;

Take the device and the customer's mobile phone as the client as an example: After the device publishes the topic on the proxy server, the client can view the data by subscribing. That is, the device is the publisher, and the client mobile phone is the subscriber.

Similarly, users can also publish topics through the MQTT server to control devices. That is, users are publishers and devices are subscribers.



5.2 Device Pulish Data format

Payload data format in device publish message

```
Publish Topic: Client ID (BLIIoT Cloud 2.0)
{
         "sensorDatas":
         [
             {
                  //switch type
                  "flag":"DI1",
                                        //read and write flag
                  "switcher":1
                                        //data type and value
             },
              {
                  //slave switch type
                  "flag":"COIL100",
                                        //read and write flag
                  "switcher":0
                                        //data type and value
             },
             {
                  //value type
                  "flag":"AI1",
                  "value":10.00
             },
             {
                  //slave value type
                  "flag":"REG100",
                  "value":1234
             }
        ],
         "time":"1602324850",
         ///Time , data release timestamp UTC format
         "retransmit":"enable"
        //Retransmission flag, indicating historical data (Only retransmission
historical data has this flag, real-time data does not have this flag)
}
```

Note:

//Read-write flag: The character is "flag", followed by "read-write flag representing the68Shenzhen Beilai Technology Co., Ltd.V3.1



I/O data point", as follows:

1. Local I/O data point read and write identification:

| Data point | Flag | Туре | Description |
|--------------------------------|----------------|----------|--------------------------------|
| DI Digital Input | DI1~DI16 | Switcher | 0 is open, 1 is close |
| DO Digital output | DO1~DO16 | Switcher | 0 is open, 1 is close |
| AI Analog input | AI1~AI8 | Value | True value = Original value |
| RTD Temperature | TEMP1~TEMP8 | Value | True value = Original value |
| AO Analog input | A01~A02 | Value | True value = Original value |
| DIN Pulse count value | COUNT1~COUNT12 | Value | True value = Original value |
| DO1 pulse count | DOCNT1 | Value | True value = Original value |
| DO1 Pulse frequency | DOCNT2 | Value | True value = Original value |
| DO1 Pulse duty cycle | DOCNT3 | Value | True value = Original value |
| DO2 Pulse output direction | DOCNT4 | Value | True value = Original value |
| DO1 Number of pulse outputs | DOCNT5 | Value | True value = Original value |
| DO1 Pulse output control | DOCNT6 | Value | True value = Original value |

2, Extended slave I/O data point read and write identification:

| Data point | Flag | Туре | Description |
|--------------|-------------|----------|--|
| Bit bit data | COIL100~COI | Switcher | According to the slave data definition, |
| type | L399 | Switcher | generally 0 means open, 1 means close |
| | | | The data type uploaded by MQTT is a 16-bit |
| 16 bit data | REG100~REG | Mahua | unsigned integer. If the Modbus slave |
| type | 399 | Value | register is other data types, the platform |
| | | | needs to convert it into a real value by itself. |

//Data type and value:

1, Switch type data: The character is "switcher", followed by "0" or "1" (0 means open, 1 means close)



2, Numerical type data: The character is "value", followed by "specific value"

//Time mark: The character is "time", followed by "specific reporting time stamp"

//Retransmission flag: The character is "retransmit", followed by "enable" The data collected during network disconnection will be temporarily stored in the device, and will be republished when the network is restored. It will be marked with the "retransmit" to indicate historical data. (You need to check Enable MQTT data retransmission in configuration software)

5.3 Device Subscription Data Format

Payload data format in device subscription message

```
Subscription topic: Serial number/+ (Corresponding to the configured
subscription topic items)
(The topic used for BLIIoT 2.0 downlink publishing messages is named "Serial
Number/Sensor ID", so the device subscription topic needs to add a wildcard
character "/+", so that the data sent by the platform can be received)
    {
        "sensorDatas":
        [
             {
                 "sensorsId": 211267, //Platform Sensor ID
                 "switcher":1,
                                      //Data type and value
                 "flag":"DO1"
                                       //Read and write flag
             }
        ],
        "down":"down"
                                       //Platform downlink message identifier
```

Note:

}

//Platform sensor ID: The character is "sensorsID", followed by the ID number (ID is automatically generated by the platform).

//Data type and value:

1, Switch type data: The character is "switcher", followed by "0" or "1" (0 means open, 1 means close)

2, Numerical type data: The character is "value", followed by "specific value"



//Read-write flag: The character is "flag", followed by "read-write flag representing the I/O data point"

//Platform downlink message identifier: The character is "down", followed by "down", which means that this is platform downlink data.

6 Warranty

1) This equipment will be repaired free of charge for any material or quality problems within one year from the date of purchase.

2) This one-year warranty does not cover any product failure caused by man-made damage, improper operation, etc.

7 Technical Support

Shenzhen Beilai Technology Co., Ltd. Website: https://www.bliiot.com